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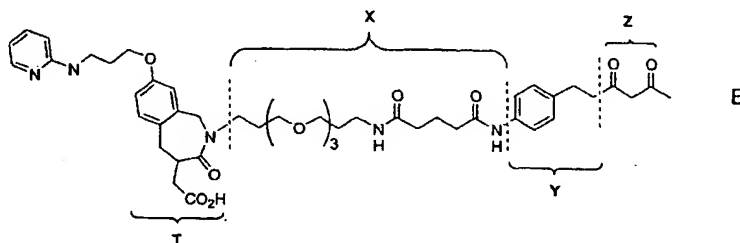
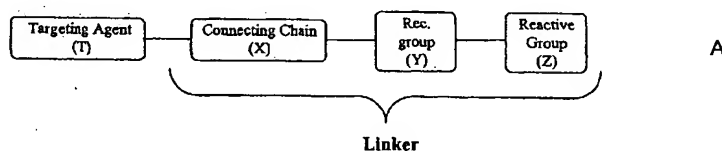
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[Continued on next page]

(54) Title: **INTEGRIN TARGETING COMPOUNDS**



SCS-873

(57) Abstract: The present invention is directed to integrin targeting compounds comprising an integrin targeting component linked to a functional component such as a therapeutic agent or antibody. Structures of various integrin targeting compounds are provided. Additionally provided are methods of delivering a functional component to integrin associated with cells or tissue of an individual using the integrin targeting compounds. Also provided are methods of treating or preventing a disease or condition in an individual using the wherein said disease or condition involves an integrin using the integrin targeting compounds.

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INTEGRIN TARGETING COMPOUNDS

BACKGROUND OF THE INVENTION

[0001] The invention relates to integrin targeting compounds and methods of making and using the compounds. The use of potent chemotherapeutics has some distinct limitations mainly related to the toxicity of the drug. The dose of drug that is required for therapy often renders patients susceptible to potentially fatal infections, cardiac toxicity and other side effects. Improved understanding of the biology of cancer has led to more specific "targeted therapies." Antigens expressed on the surface of diseased cells (e.g., tumor cells) form the basis of "monoclonal antibody directed drug delivery" approaches. Unfortunately, however, tumor antigens are often down regulated due to drug resistance: this limits the effectiveness of the "monoclonal antibody directed drug delivery" approaches. On the other hand, target molecules expressed on the surface of tumor endothelial cells are readily accessible to targeting molecules circulating in the blood. Furthermore, in contrast to tumor cells, tumor endothelial cells are genetically stable and are unlikely to be down regulated due to drug resistance. Hence, molecules expressed on the surface of tumor endothelial cells appear to be an appropriate receptor for "directed drug delivery."

[0002] The present invention solves problems of the art by providing novel compounds for targeting integrin expressing cells. Such compounds have diagnostic and therapeutic applications in cancer and other diseases.

BRIEF SUMMARY OF THE INVENTION

[0003] The present invention is directed to targeting compounds comprising at least one integrin targeting component covalently linked via a linker to at least one functional component, wherein said integrin targeting component is selected from a group that includes:

- (a) a RGD peptidomimetic, and
- (b) a non-RGD peptide, peptidomimetic, or organic molecule integrin agonist or antagonist.

[0004] In some embodiments, the integrin targeting component is specific for an integrin such as $\alpha_v\beta_3$ or $\alpha_v\beta_5$. The core structures of preferred RGD peptidomimetics are disclosed for use in particular targeting compound embodiments.

[0005] The integrin targeting compounds of the invention confer various benefits over the components themselves. For example, the functional component may generally extend the half-life of a smaller sized targeting component in vivo. Also, the biological potency or other biological feature of an integrin targeting component may be modified by the addition of effector function(s) provided by a functional component such as an antibody. In addition, the integrin targeting component, through its increased size conferred by linkage to the functional component, may enable the targeting agent to function in new capacities.

[0006] Also provided are methods of producing the integrin targeting compounds of the invention. In one embodiment, an integrin targeting component-linker compound is prepared which includes an integrin targeting component and a linker that includes a reactive group for covalent reaction with a susceptible reactive moiety of the functional component. In another approach, a functional component-linker compound is prepared that includes a functional component and a linker that includes a reactive group for covalent reaction with a susceptible reactive moiety of an integrin targeting component. In yet another approach, the targeting component and the functional component are linked to one of a linker with a reactive groups or linker with a susceptible moiety so that the targeting compound forms when the two linkers covalently bond.

[0007] Further provided are integrin targeting component-linker compounds and functional component-linker compounds for covalently linking an integrin targeting component to a functional component. In some embodiments, the linker includes a reactive group for covalently linking to the other of the components. In some embodiments, the linker reactive group is a ketone, a diketone, a beta lactam, a succinimide active ester, haloketone, a lactone, an anhydride, an epoxide, an aldehyde or a maleimide.

[0008] Various chemical features of the integrin targeting component-linker compounds and functional component linker compounds are described. In one embodiment, the linker has the general formula $X - Y - Z$ wherein X is a linear or branched connecting chain of

atoms comprising any of C, H, N, O, P, S, Si, F, Cl, Br, and I, or a salt thereof, and comprising a repeating ether unit of between 2-100 units; Y is optional and is a single or fused 5 or 6 membered homo- or heterocarbocyclic saturated or unsaturated ring located within 1-20 atoms of Z; and Z is a reactive group for covalently linking the one or more targeting agents to susceptible moiety such as a side chain of a reactive amino acid. The targeting component or functional component may be linked to X or Y or to X and Y when multiple components are included in the targeting compound.

[0009] Additionally provided are methods of delivering a functional component to integrin associated cells, tissue of an individual. The method includes administering to the individual an integrin targeting compound of the invention. In some embodiments of the method, the functional component is a therapeutic agent which includes the functional component.

[0010] Still further provided are methods of treating or preventing a disease or condition that involves integrin in an individual. The methods includes administering to the individual a therapeutically effective amount of an integrin targeting compound of the invention that includes a functional component that is a therapeutic agent. The disease or condition is susceptible to the therapeutic agent such that a reduction or prevention of the symptoms associated with the disease or condition is effected. In some embodiments of the method, the disease or condition involves a defect in angiogenesis, bone metabolism, inflammation or cell growth.

[0011] The invention further provides pharmaceutical compositions or medicaments that include an integrin targeting compound of the invention and a pharmaceutically acceptable carrier.

BRIEF DESCRIPTION OF THE DRAWINGS

[0012] FIG. 1 shows exemplary integrin targeting agents of which Panels A-E are RGD peptidomimetic while Panel F is an RGD peptide. The core structures are from the following: U.S. Patent No. 6,335,330 (Panel A), U.S. Patent No. 5,693,636 (Panel B), U.S. Patent No. 6,040,311 (Panel C), and U.S. Patent No. 6,001,117 (Panel E).

[0013] FIG. 2 is a general linker design (Panel A) and specific embodiment (Panel B; SCS-873) shown in association with a targeting agent.

[0014] FIG. 3 shows a general scheme of an embodiment of a targeting agent-linker compound with a branched linker and two identical targeting agents (Panel A) with specific embodiments in Panel B (integrin targeting agent diketo linker; compound 26), and Panel C (integrin targeting agent diketo linker; compound 27). The branch point is in the connecting chain portion of the linker.

[0015] FIG. 4 shows a general scheme of an embodiment of a targeting agent-linker compound with a branched linker and two different targeting agents (Panel A) with a specific embodiment in Panel B (integrin targeting and folate targeting agent diketo linker; compound 28). The branch point is in the connecting chain portion of the linker. T1 is an integrin targeting component while T2 is a folate receptor targeting component.

[0016] FIG. 5 shows a general scheme of an embodiment of a targeting agent-linker compound with a branched linker and two different targeting agents (Panel A) with a specific embodiment in Panel B (integrin targeting agent diketo linker; compound 29). The branch point is in the recognition group portion of the linker.

[0017] FIG. 6 shows the structure of linker reactive groups. Structures A-C form reversible covalent bonds with reactive nucleophilic group (e.g. lysine or cysteine side chain) in the combining site of an antibody (structure A could form an irreversible covalent bond X is N and if R₁ and R₃ form part of a cyclic structure). R₁ and R₂ and R₃ in structures A-C represent substituents which can be C, H, N, O, P, S, Si, halogen (F, Cl, Br, I) or a salt thereof. X is N, C, Si, or any other heteroatom. These substituents may also include a group such as an alkyl, alkenyl, alkynyl, oxoalkyl, oxoalkenyl, oxoalkynyl, aminoalkyl, aminoalkenyl, aminoalkynyl, sulfoalkyl, sulfoalkenyl, or sulfoalkynyl group, phosphoalkyl, phosphoalkenyl, phosphoalkynyl group. R₂ and R₃ could be cyclic as exemplified in structures B and C while X could be a heteroatom. Structures D-G form nonreversible covalent bonds with reactive nucleophilic group (e.g. lysine or cysteine side chain) in the combining site of an antibody. In these structures, R₁ and R₂ represent C, O N, halide and leaving groups such as mesyl or tosyl.

[0018] FIG. 7 shows various electrophiles suitable for reactive modification with a reactive amino acid side chain of an antibody. Key: (A) acyl beta-lactam; (B) simple diketone; (C) succinimide active ester; (D) maleimide; (E) haloacetamide with linker; (F) haloketone; (G) cyclohexyl diketone; and (H) aldehyde. R refers to other structure that may include a targeting agent, linker or antibody, while X refers to halogen.

[0019] FIG. 8 shows the structure of linker recognition group (Y), situated between the reactive group portion and the connecting chain portion of the linker. Panel A shows the relationship of the recognition group Y within the linker (see FIG. 2). Panels B-D show distance of Y from Z, substituents on the ring and ring member atoms.

[0020] FIG. 9 shows the structure of the linker connecting chain (X), which directly attaches at one end to the targeting agent as shown in Panel A (see FIG. 2). Substituents R₂ to R₄ can be C, H, N, O, P, S, Si, halogen (F, Cl, Br, I) or a salt thereof, and may include a group such as an alkyl, alkenyl, alkynyl, oxoalkyl, oxoalkenyl, oxoalkynyl, aminoalkyl, aminoalkenyl, aminoalkynyl, sulfoalkyl, sulfoalkenyl, sulfoalkynyl group, phosphoalkyl, phosphoalkenyl, phosphoalkynyl as well as a carbocyclic or heterocyclic mono or fused saturated or unsaturated ring structure. In the connecting chain in structures B and C, n, r or m is 1-100. In structures D and E, n is 1, 2, 4, or more preferably is 3.

[0021] FIG. 10 shows Scheme 1, a synthetic scheme for the amine precursor of SCS-873, targeting agent 3 or SCS-amine. Key: (a) BBr₃, CH₂Cl₂, -20 °C, 2h; (b) DMF, rt to 80°C, 3h; (c) BnCOCl, sat. aq. NaHCO₃, ether; (d) TBDPSiCl, imidazole, DMF, 16h; (e) Pd(OAc)₂, (o-tol)₃P, *i*-Pr₂EtN, CH₃CH₂CN, reflux, 3h; (f) 20 % (w/w) Pd-C (10%), H₂, EtOH-AcOH (1:1), 36h; (g) TBAF, THF, rt, 1h; (h) DEAD, PPh₃, THF-benzene (3:1), 16h; (i) 20 % (w/w) Pd-C (10%), cyclohexene-*i*-PrOH (1:1), 90°C, 12h; (j) i. aq. 2N NaOH, MeOH-THF (1:1), 16h, ii. TFAA, anisole, CH₂Cl₂, 0°C, 2h.

[0022] FIG. 11 shows Scheme 2, a synthetic scheme for making Compound 4, (R = Butoxycarboxyamino hexanoyl-derivative). Key: (a) DMF, rt; (b) EDC, HOBT, DMF; (c) 0.01 M in DMSO, 130 °C; (d) TFAA, anisole, dichloromethane; (e) DMF; (f) EDC, HOBT, DMF; (g) (i) step d, (ii) 2M NaOH, MeOH-THF (1:1).

[0023] FIG. 12 shows Scheme 3, a synthetic scheme for making compounds SCS-873 and SCS-1655.

[0024] FIG. 13 shows Scheme 4, a synthetic scheme for making Compounds SCS-864 and SCS-789. Key: (a) Et₃N, DMF, rt, 16h.

[0025] FIG. 14 shows an embodiment whereby two targeting components are linked to a single linker. T1 is an integrin targeting component and T2 is biotin (compound 30).

DETAILED DESCRIPTION OF THE INVENTION

[0026] The present invention provides integrin targeting compounds useful for presentation to a particular integrin target such as a cell or tissue. The targeting component operates to situate the compound at the target site. Integrin targeting compounds comprise at least two components: a targeting component and a functional component. The components are operatively linked such that each component retains its activity. Typically, the targeting component specifically binds to the integrin target typically through a ligand/receptor relationship. Such ligand/receptor relationships are well known in the art. Preferably the integrin target is on the surface of the target cell or tissue. The integrin target may also be associated with a particular condition such a pathological condition.

[0027] A preferred targeting component targets to one or more integrins. The targeting component can be either an agonist or antagonist to the integrin or bind without any biological activity. In one embodiment, the integrin is $\alpha_v\beta_3$ or $\alpha_v\beta_5$. Integrins are heterodimeric transmembrane glycoprotein complexes that function in cellular adhesion events and signal transduction processes. Integrin $\alpha_v\beta_3$ is expressed on numerous cells and has been shown to mediate several biologically relevant processes, including adhesion of osteoclasts to the bone matrix, migration of vascular smooth muscle cells, and angiogenesis. Integrin $\alpha_v\beta_3$ antagonists may be employed in the treatment of several human diseases, including diseases involving neovascularization, such as rheumatoid arthritis, cancer, ocular diseases, and the like.

[0028] The integrin targeting component of integrin targeting compounds of the invention may be a small molecule organic compound of about 5,000 daltons or less such as a drug or

pharmaceutical, which is an integrin antagonist or agonist. An integrin agonist or antagonist also can be a protein, peptide, peptidomimetic, glycoprotein, proteoglycan, lipid, phospholipid, lipopolysaccharide, glycolipid, nucleic acid, proteoglycan, carbohydrate, and the like. The terms "polypeptide", "peptide," and "protein" are used interchangeably to refer to a polymer of amino acid residues. The terms apply to amino acid polymers in which one or more amino acid residue is a synthetic chemical analogue (e.g., para-methyl-tyrosine, para-chloro-phenylalanine, and the like) of a corresponding naturally occurring amino acid, as well as to naturally occurring amino acid polymers. Amino acids can be in the L or D form so long as the binding function of the peptide is maintained. Peptides can be of variable length, generally between about 4 and 200 amino acids. Peptides may be cyclic, having an intramolecular bond between two non-adjacent amino acids within the peptide, e.g., backbone to backbone, side-chain to backbone and side-chain to side-chain cyclization. Cyclic peptides can be prepared by methods well known in the art. See e.g., U.S. Pat. No. 6,013,625.

[0029] The integrin targeting component is not an antibody, although the targeting compound may include an antibody as the functional component and such antibody may have a targeting capability. If such antibody has an integrin targeting capability, the targeting compound will include a non-antibody component that is integrin specific.

[0030] As used herein, reference to "Arg-Gly-Asp peptide" or "RGD peptide" is intended to refer to a peptide having one or more Arg-Gly-Asp containing sequences which may function as a binding site for a receptor of the "Arg-Gly-Asp family of receptors", e.g., an integrin. Integrins, which comprise an alpha and a beta subunit, include numerous types including $\alpha_1\beta_1$, $\alpha_2\beta_1$, $\alpha_3\beta_1$, $\alpha_4\beta_1$, $\alpha_5\beta_1$, $\alpha_6\beta_1$, $\alpha_7\beta_1$, $\alpha_8\beta_1$, $\alpha_9\beta_1$, $\alpha_{10}\beta_1$, $\alpha_6\beta_4$, $\alpha_4\beta_7$, $\alpha_D\beta_2$, $\alpha_D\beta_2$, $\alpha_L\beta_2$, $\alpha_M\beta_2$, $\alpha_V\beta_1$, $\alpha_V\beta_3$, $\alpha_V\beta_5$, $\alpha_V\beta_6$, $\alpha_V\beta_8$, $\alpha_X\beta_2$, $\alpha_{IIb}\beta_3$, $\alpha_{IELb}\beta_7$, and the like. The sequence RGD is present in several matrix proteins and is the target for cell binding to matrix by integrins. Platelets contain a large amount of RGD-cell surface receptors of the protein GP IIb/IIIa, which is primarily responsible, through interaction with other platelets and with the endothelial surface of injured blood vessels, for the development of coronary artery thrombosis. The term RGD peptide also includes peptides with amino acids that are functional equivalents (e.g., RLD or KGD) of RGD peptide provided that they interact with the same RGD receptor. Peptides containing RGD sequences can be synthesized from amino

acids by means well known in the art, using, for example, an automated peptide synthesizer, such as those manufactured by Applied Biosystems, Inc., Foster City, California.

[0031] In other embodiments, the integrin targeting component of the targeting compounds of the invention can be a non-RGD peptide agonist or antagonist or peptidomimetic thereof. As used herein, "non-RGD peptide" refers to a peptide that is an antagonist or agonist of integrin binding to its ligand (e.g. fibronectin, vitronectin, laminin, collagen etc.), but does not involve an RGD binding site. Such non-RGD integrin targeting compounds are known for $\alpha_v\beta_3$ (see, e.g., U.S. Pat. Nos. 5,767,071 and 5,780,426) as well as for other integrins such as $\alpha_4\beta_1$ (VLA-4), $\alpha_4\beta_7$ (see, e.g., U.S. Pat. Nos 6,365,619; Chang et al., *Bioorganic & Medicinal Chem Lett*, 12:159-163 (2002); Lin et al., *Bioorganic & Medicinal Chem Lett*, 12:133-136 (2002)), and the like.

[0032] In one embodiment, the integrin targeting component is a peptidomimetic agonist or antagonist, which preferably is a peptidomimetic agonist or antagonist of an RGD peptide or non-RGD peptide. As used herein the term "peptidomimetic" is a compound containing non-peptidic structural elements that are capable of mimicking or antagonizing the biological action(s) of a natural parent peptide. A peptidomimetic of an RGD peptide is an organic molecule that retains similar peptide chain pharmacophore groups of the RGD amino acid sequence but lacks amino acids or peptide bonds in the binding site sequence. Likewise, a peptidomimetic of a non-RGD peptide is an organic molecule that retains similar peptide chain pharmacophore groups of the non-RGD binding site sequence but lacks amino acids or peptide bonds in the binding site sequence. A "pharmacophore" is a particular three-dimensional arrangement of functional groups that are required for a compound to produce a particular response or have a desired activity. The term "RGD peptidomimetic" is intended to refer to a compound that comprises a molecule containing the RGD pharmacophores supported by an organic/non-peptide structure. It will be understood that an RGD peptidomimetic (or non-RGD peptidomimetic) may be part of a larger molecule that itself includes conventional or modified amino acids linked by peptide bonds.

[0033] RGD peptidomimetics are well known in the art, and have been described with respect to integrins such as GPIIb/IIIa, $\alpha_v\beta_3$ and $\alpha_v\beta_5$ (See, e.g., Miller et al., *J. Med. Chem.* 2000, 43:22-26; and International Patent Publications WO 0110867, WO 9915178, WO

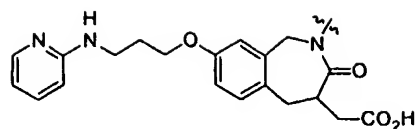
9915170, WO 9815278, WO 9814192, WO 0035887, WO 9906049, WO 9724119 and WO 9600730; see also Kumar et al., Cancer Res. 61:2232-2238 (2000)). Many such compounds are specific for more than one integrin. RGD peptidomimetics are generally based on a core or template (also referred to as "fibrinogen receptor antagonist template"), to which are linked by way of spacers to an acidic group at one end and a basic group at the other end of the core. The acidic group is generally a carboxylic acid functionality while the basic group is generally a N-containing moiety such as an amidine or guanidine. Typically, the core structure adds a form of rigid spacing between the acidic moiety and the basic nitrogen moiety, and contains one or more ring structures (e.g., pyridine, indazole, etc.) or amide bonds for this purpose. For a fibrinogen receptor antagonist, generally, about twelve to fifteen, more preferably thirteen or fourteen, intervening covalent bonds are present (via the shortest intramolecular path) between the acidic group of the RGD peptidomimetic and a nitrogen of the basic group. The number of intervening covalent bonds between the acidic and basic moiety is generally shorter, two to five, preferably three or four, for a vitronectin receptor antagonist. The particular core may be chosen to obtain the proper spacing between the acidic moiety of the fibrinogen antagonist template and the nitrogen atom of the pyridine. Generally, a fibrinogen antagonist will have an intramolecular distance of about 16 angstroms (1.6 nm) between the acidic moiety (e.g., the atom which gives up the proton or accepts the electron pair) and the basic moiety (e.g., which accepts a proton or donates an electron pair), while a vitronectin antagonist will have about 14 angstroms (1.4 nm) between the respective acidic and basic centers. Further description for converting from a fibrinogen receptor mimetic to a vitronectin receptor mimetic can be found in U.S. Pat. No. 6,159,964.

[0034] The peptidomimetic RGD core can comprise a 5-11 membered aromatic or nonaromatic mono- or polycyclic ring system containing 0 to 6 double bonds, and containing 0 to 6 heteroatoms chosen from N, O and S. The ring system may be unsubstituted or may be substituted on a carbon or nitrogen atom. Preferred core structures with suitable substituents useful for vitronectin binding include monocyclic and bicyclic groups, such as benzazapine described in WO 98/14192, benzodiazapine described in U.S. 6,239,168, and fused tricyclics described in U.S. 6,008,213.

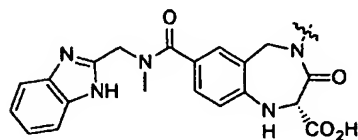
[0035] U.S. Pat. No. 6,159,964 contains an extensive list of references in Table 1 of that document which disclose RGD peptidomimetic cores structures (referred to as fibrinogen

templates) which can be used for preparing RGD peptidomimetics. Preferred vitronectin RGD and fibronectin RGD peptidomimetics are disclosed in U.S. Patent Nos. 6,335,330; 5,977,101; 6,088,213; 6,069,158; 6,191,304; 6,239,138; 6,159,964; 6,117,910; 6,117,866; 6,008,214; 6,127,359; 5,939,412; 5,693,636; 6,403,578; 6,387,895; 6,268,378; 6,218,387; 6,207,663; 6,011,045; 5,990,145; 6,399,620; 6,322,770; 6,017,925; 5,981,546; 5,952,341; 6,413,955; 6,340,679; 6,313,119; 6,268,378; 6,211,184; 6,066,648; 5,843,906; 6,251,944; 5,952,381; 5,852,210; 5,811,441; 6,114,328; 5,849,736; 5,446,056; 5,756,441; 6,028,087; 6,037,343; 5,795,893; 5,726,192; 5,741,804; 5,470,849; 6,319,937; 6,172,256; 5,773,644; 6,028,223; 6,232,308; 6,322,770; 5,760,028.

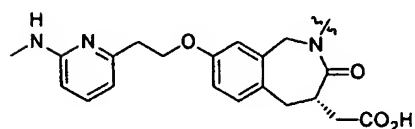
[0036] Exemplary RGD peptidomimetic integrin targeting agents are shown below as compounds 1, 2, and 3 can be used for preparing an integrin targeting compound of the present invention. In the three compounds, the linker is attached as indicated to the nitrogen of the seven membered ring. Other RGD peptidomimetic integrin targeting agents include compound 31, wherein P and L or carbon or nitrogen. The linker may be R1 or R2 while the R3 group includes a basic group such as an -NH group. In some embodiments, the R3 group is as shown in structures 1, 2, or 3. In some embodiments, the R3 group includes a heterocyclic group such as a benzimidazole, imidazole, pyridine group, or the like. In some such embodiments, the R3 group is an alkoxy group, such as a propoxy group or the like, that is substituted with a heterocarbonyl group that is substituted with an alkylamino group, such as a methylamino group or the like, whereas in other embodiments, the R3 group is an alkoxy group, such as a propoxy group or the like, substituted with a heterocyclamino group, such as with a pyridinylamino group or the like such as a 2-pyridinylamino group. In other embodiments R3 is a group of formula -C(=O)Rb where Rb is selected from -N(alkyl)-alkyl-heterocycl groups such as -N(Me)-CH₂-benzimidazole groups and the like.



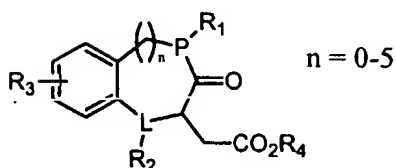
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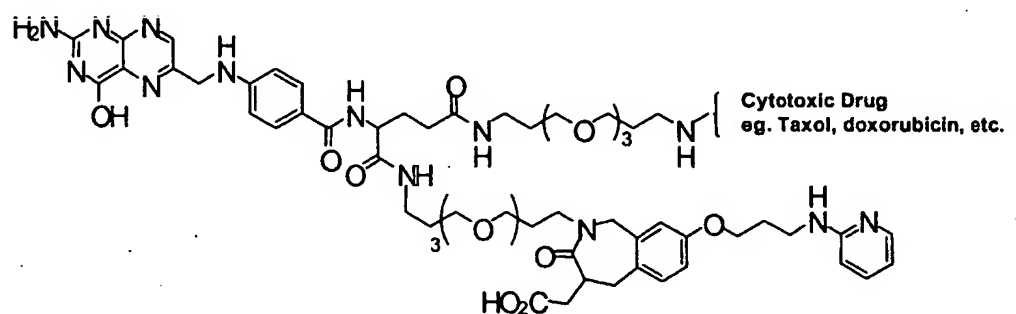


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[0037] Other exemplary integrin peptidomimetic targeting agents and a peptide targeting agent are shown in FIG. 1. The linker may be any of R_1 , R_2 , R_3 , while R_4 may be a linker or a hydrolyzable group such as alkyl, alkenyl, alkynyl, oxoalkyl, oxoalkenyl, oxoalkynyl, aminoalkyl, aminoalkenyl, aminoalkynyl, sulfoalkyl, sulfoalkenyl, or sulfoalkynyl group, phosphoalkyl, phosphoalkenyl, phosphoalkynyl group, and the like. One of skill in the art will readily appreciate that other integrin agonist and antagonist mimetics can also be used in targeting compounds of the present invention.

[0038] A targeting compound of the invention can contain more than one targeting component. In such an embodiment, one of the targeting components targets an integrin as disclosed above. The second targeting component can target another entity. Exemplary such entities are chemokine receptors such as CCR5, interleukin or cytokine receptors, vitamin receptors such as the folate receptor, cancer markers such as prostate specific antigen, carcinoembryonic antigen, HER-2, viral markers such as HIV gp41, or a peptide hormone receptor. Linear or branched linkers may be used for preparing dual agent targeting compounds. Exemplary branched linker designs are shown in FIGs. 3-5.

[0039] An exemplary such dual targeting compound (Compound 32) is shown below, where the compound targets both integrin and the folate receptor. Another dual targeting compound that uses a single linear linker and targets integrin and avidin is shown in FIG. 14 (compound 30). Compound 30, which has a shorter linker than in other examples, has several uses. For example, compound 30 can be used in conjunction with a detectably labeled avidin or streptavidin to test cells for expression of the integrin target reactive with T1. In another embodiment, Compound 30 can be administered in vivo together with avidin or streptavidin labeled with a suitable therapeutic or imaging agent.



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[0040] As described herein the targeting component is linked to a functional component in that it may have one or more biological activities, each activity characterized as a detectable biological affect on the functioning of a cell organ or organism. A targeting compound may, however, be a pure binding compound without biological activity. In the

case where the targeting compound has functional activity, the compound would include a functional component that is distinct from the targeting component.

[0041] The functional component of a targeting compound can be any structure having a desired biological activity toward a cell or tissue associated with integrin. In some embodiments, the functional component is not a metal chelating structure with or without the associated metal ion, e.g., a radiometal ion. In some embodiments, the functional component is not a lipid. The functional component may include any of a number of biologically active structures well known in the art. Biological agents suitable as the functional component of the targeting compounds include, but are not limited to, small molecule drugs (a pharmaceutical organic compound of about 5,000 daltons or less), organic molecules, proteins, peptides, peptidomimetics, glycoproteins, proteoglycans, lipids, phospholipids, lipopolysaccharides, glycolipids, nucleic acids, proteoglycans, carbohydrates, and the like. In some embodiments, the biological agent functional component may be anti-neoplastic, anti-microbial, a hormone, an effector, and the like. Suitable functional components include well known therapeutic compounds such as anti-neoplastic agents include paclitaxel, daunorubicin, doxorubicin, carminomycin, 4'-epiadriamycin, 4-demethoxy-daunomycin, 11-deoxydaunorubicin, 13-deoxydaunorubicin, adriamycin-14-benzoate, adriamycin-14-octanoate, adriamycin-14-naphthaleneacetate, vinblastine, vincristine, mitomycin C, N-methyl mitomycin C, bleomycin A2, dideazetetrahydrofolic acid, aminopterin, methotrexate, cholechicine and cisplatin, and the like. Suitable anti-microbial agent functional components include aminoglycosides including gentamicin, antiviral compounds such as rifampicin, 3'-azido-3'-deoxythymidine (AZT) and acyclovir, antifungal agents such as azoles including fluconazole, polyene macrolides such as amphotericin B, and candicidin, anti-parasitic compounds such as antimonials, and the like. Suitable hormone functional components may include toxins such as diphtheria toxin, cytokine such as CSF, GSF, GM-CSF, TNF, erythropoietin, immunomodulators or cytokines such as the interferons or interleukins, a neuropeptide, reproductive hormone such as HGH, FSH, or LH, thyroid hormone, neurotransmitters such as acetylcholine, hormone receptors such as the estrogen receptor. Suitable functional components also include non-steroidal anti-inflammatories such as indomethacin, salicylic acid acetate, ibuprofen, sulindac, piroxicam, and naproxen, and

anesthetics or analgesics. In some embodiments, the functional component is not a radioisotope.

[0042] Functional components can be naturally occurring or synthetic and may be biologically active in their native state where they can act, for example, at the surface of a target cell or can be transported into the target cell to act intracellularly.

[0043] The functional component can also be an "antibody" which as used herein includes immunoglobulins, which are the product of B cells and variants thereof as well as the T cell receptor (TcR), which is the product of T cells and variants thereof. An immunoglobulin is a protein comprising one or more polypeptides substantially encoded by the immunoglobulin kappa and lambda, alpha, gamma, delta, epsilon and mu constant region genes, as well as myriad immunoglobulin variable region genes. Light chains are classified as either kappa or lambda. Heavy chains are classified as gamma, mu, alpha, delta, or epsilon, which in turn define the immunoglobulin classes, IgG, IgM, IgA, IgD and IgE, respectively. Also subclasses of the heavy chain are known. For example, IgG heavy chains in humans can be any of IgG1, IgG2, IgG3 and IgG4 subclass.

[0044] A typical immunoglobulin structural unit is known to comprise a tetramer. Each tetramer is composed of two identical pairs of polypeptide chains, each pair having one "light" (about 25 kD) and one "heavy" chain (about 50-70 kD). The N-terminus of each chain defines a variable region of about 100 to 110 or more amino acids primarily responsible for antigen recognition. The terms variable light chain (V_L) and variable heavy chain (V_H) refer to these light and heavy chains respectively.

[0045] Antibodies exist as full length intact antibodies or as a number of well-characterized fragments produced by digestion with various peptidases or chemicals. Thus, for example, pepsin digests an antibody below the disulfide linkages in the hinge region to produce $F(ab')_2$, a dimer of Fab which itself is a light chain joined to V_H-CH_1 by a disulfide bond. The $F(ab')_2$ may be reduced under mild conditions to break the disulfide linkage in the hinge region thereby converting the $F(ab')_2$ dimer into an Fab' monomer. The Fab' monomer is essentially a Fab fragment with part of the hinge region (see, Fundamental Immunology, W. E. Paul, ed., Raven Press, N.Y. (1993), for a more detailed description of other antibody

fragments). While various antibody fragments are defined in terms of the digestion of an intact antibody, one of skill will appreciate that any of a variety of antibody fragments may be synthesized de novo either chemically or by utilizing recombinant DNA methodology. Thus, the term antibody, as used herein also includes antibody fragments either produced by the modification of whole antibodies or synthesized de novo or antibodies and fragments obtained by using recombinant DNA methodologies.

[0046] The T cell receptor (TcR) is a disulfide linked heterodimer composed of α or β chains or, on a minority of T cells, γ or δ chains. The two chains are generally disulfide-bonded just outside the T cell plasma membrane in a short extended stretch of amino acids resembling the antibody hinge region. Each TcR chain is composed of one Antibody-like variable domain ($V\alpha$ or $V\beta$) and one constant domain ($C\alpha$ or $C\beta$). The full TcR has a molecular mass of about 95 kDa with the individual chains varying in size from 35 to 47 kDa. Also encompassed within the meaning of TCR are portions of the receptor such as the variable regions of this receptor that can be produced as a soluble protein using methods well known in the art. For example, U.S. Patent No. 6,080,840 describes a soluble T cell receptor (TcR) prepared by splicing the extracellular domains of a TcR to the glycosyl phosphatidylinositol (GPI) membrane anchor sequences of Thy-1. The molecule is expressed in the absence of CD3 on the cell surface, and can be cleaved from the membrane by treatment with phosphatidylinositol specific phospholipase C (PI-PLC). The soluble TcR also may be prepared by coupling the TcR variable domains to an antibody heavy chain CH_2 or CH_3 domain, essentially as described in U.S. Patent No. 5,216,132 or as soluble TcR single chains as described by Schusta et al. Nature Biotech. 18,754-759 (2000) or Holler et al. Proc. Natl. Acad. Sci (USA) 97:5387-5392 (2000). The TcR "antibodies" as soluble products may be used in place of antibody for making the compounds of the invention. The combining site of the TcR can be identified by reference to CDR regions and other framework residues using the same methods discussed above for antibodies.

[0047] Recombinant antibodies may be conventional full length antibodies, antibody fragments known from proteolytic digestion, unique antibody fragments such as Fv or single chain Fv (scFv), domain deleted antibodies, and the like. Fragments may include a domains or polypeptides with as little as one or a few amino acid deleted or mutated while more extensive deletion is possible such as deletion of one or more domains.

[0048] An Fv antibody is about 50 Kd in size and comprises the variable regions of the light and heavy chain. A single chain Fv ("scFv") polypeptide is a covalently linked V_H::V_L heterodimer which may be expressed from a nucleic acid including V_H- and V_L-encoding sequences either joined directly or joined by a peptide-encoding linker. See Huston, et al. (1988) Proc. Nat. Acad. Sci. USA, 85:5879-5883. A number of structures for converting the naturally aggregated, but chemically separated light and heavy polypeptide chains from an antibody V region into an scFv molecule which will fold into a three dimensional structure substantially similar to the structure of an antigen-binding site. See, e.g. U.S. Patent Nos. 5,091,513, 5,132,405 and 4,956,778.

[0049] An exemplary functional component which is an antibody is one that recognizes and binds to the target of the targeting component. Where the target is an integrin, exemplary and preferred such antibodies are LM609 and its humanized form known as Vitaxin (See, e.g. Publications WO 89/05155 and WO 01/30393).

[0050] Another class of antibodies that can be incorporated into a targeting compound of the invention is an antibody with a reactive amino acid side chain in the combining site. The combining site refers to the part of an antibody molecule that participates in antigen binding. The antigen binding site is formed by amino acid residues of the N-terminal variable ("V") regions of the heavy ("H") and light ("L") chains. The antibody variable regions comprise three highly divergent stretches referred to as "hypervariable regions" or "complementarity determining regions" (CDRs) which are interposed between more conserved flanking stretches known as "framework regions" (FRs). In an antibody molecule, the three hypervariable regions of a light chain (LCDR1, LCDR2, and LCDR3) and the three hypervariable regions of a heavy chain (HCDR1, HCDR2 and HCDR3) are disposed relative to each other in three dimensional space to form an antigen binding surface or pocket. The antibody combining site therefore represents the amino acids that make up the CDRs of an antibody and any framework residues that make up the binding site pocket.

[0051] The identity of the amino acid residues in a particular antibody that make up the combining site can be determined using methods well known in the art. For example, antibody CDRs may be identified as the hypervariable regions originally defined by Kabat et al. (see, "Sequences of Proteins of Immunological Interest," E. Kabat et al., U.S. Department

of Health and Human Services; Johnson, G and Wu, TT (2001) Kabat Database and its applications: future directions. *Nucleic Acids Research*, 29: 205-206; <http://immuno.bme.nwa.edu>). The positions of the CDRs may also be identified as the structural loop structures originally described by Chothia and others, (see Chothia and Lesk, *J. Mol. Biol.* 196, 901 (1987), Chothia et al., *Nature* 342, 877 (1989), and Tramontano et al., *J. Mol. Biol.* 215, 175 (1990)). Other methods include the "AbM definition" which is a compromise between Kabat and Chothia and is derived using Oxford Molecular's AbM antibody modeling software (now Accelrys) or the "contact definition" of CDRs by Macallum et al., ("Antibody-antigen interactions: contact analysis and binding site topography," *J Mol Biol.* 1996 Oct 11;262(5):732-45). The following chart identifies CDRs based upon various known definitions.

Loop	Kabat	AbM	Chothia	Contact
----	-----	-----	-----	-----
L1	L24 -- L34	L24 -- L34	L24 -- L34	L30 -- L36
L2	L50 -- L56	L50 -- L56	L50 -- L56	L46 -- L55
L3	L89 -- L97	L89 -- L97	L89 -- L97	L89 -- L96
H1	H31 -- H35B	H26 -- H35B	H26 -- H32..34	H30 -- H35B
(Kabat Numbering)				
H1	H31 -- H35	H26 -- H35	H26 -- H32	H30 -- H35
(Chothia Numbering)				
H2	H50 -- H65	H50 -- H58	H52 -- H56	H47 -- H58
H3	H95 -- H102	H95 -- H102	H95 -- H102	H93 -- H101

General guidelines by which one may identify the CDRs in an antibody from sequence alone are as follows:

LCDR1:

Start - Approximately residue 24.

Residue before is always a Cys.

Residue after is always a Trp. Typically TRP is followed with TYR-GLN, but also may be followed by LEU-GLN, PHE-GLN, or TYR-LEU.

Length is 10 to 17 residues.

LCDR2:

Start - 16 residues after the end of L1.

Sequence before is generally ILE-TYR, but also may be VAL-TYR, ILE-LYS, or ILE-PHE.

Length is generally 7 residues.

LCDR3:

Start – generally 33 residues after end of L2.

Residue before is a Cys.

Sequence after is PHE-GLY-X-GLY.

Length is 7 to 11 residues.

HCDR1:

Start – at approximately residue 26 (four residues after a CYS) [Chothia / AbM definition]

Kabat definition starts 5 residues later.

Sequence before is CYS-X-X-X.

Residues after is a TRP, typically followed by VAL, but also followed by ILE, or ALA.

Length is 10 to 12 residues under AbM definition while Chothia definition excludes the last 4 residues.

HCDR2:

Start - 15 residues after the end of Kabat /AbM definition of CDR-H1.

Sequence before typically LEU-GLU-TRP-ILE-GLY (SEQ ID NO: 1), but a number of variations are possible.

Sequence after is LYS/ARG-LEU/ILE/VAL/PHE/THR/ALA-THR/SER/ILE/ALA

Length is 16 to 19 residues under Kabat definition (AbM definition ends 7 residues earlier).

HCDR3:

Start –33 residues after end of CDR-H2 (two residues after a CYS).

Sequence before is CYS-X-X (typically CYS-ALA-ARG).

Sequence after is TRP-GLY-X-GLY.

Length is 3 to 25 residues.

[0052] The identity of the amino acid residues in a particular antibody that are outside the CDRs, but nonetheless make up part of the combining site by having a side chain that is part of the lining of the combining site (i.e., it is available to linkage through the combining site), can be determined using methods well known in the art such as molecular modeling and X-ray crystallography. See e.g., Riechmann et al., (1988) *Nature*, 332:323-327. The aldolase antibody mouse mAb 38C2, which has a reactive lysine near to but outside HCDR3, is an example of such an antibody.

[0053] The reactive residue of the antibody combining site may be naturally associated with the antibody such as when the residue is encoded by nucleic acid present in the lymphoid cell first identified to make the antibody. Alternatively, the amino acid residue may arise by purposely mutating so as to encode the particular residue (see, e.g., WO 01/22922 to Meares et al.). In another approach, the amino acid residue or its reactive elements (e.g., a nucleophilic amino group or sulfhydryl group) may be attached to an amino acid residue in the antibody combining site. Thus, covalent linkage with the antibody occurring "through an amino acid residue in the combining site of the antibody" as used herein means that linkage can be made directly to an amino acid residue of an antibody combining site or indirectly through a chemical moiety that is linked to a side chain of an amino acid residue of an antibody combining site.

[0054] Functional components that are proteins can be linked to targeting components via a reactive side chain in the protein. The reactive side chain may be present or may arise by mutation. The reactive side chain in lysine (epsilon amino group) may be covalently linked to a linker comprising a ketone, diketone, beta lactam, active ester haloketone, lactone, anhydride, maleimide, epoxide, aldehyde amidine, guanidine, imines, eneamines, phosphates, phosphonates, epoxides, aziridines, thioepoxides, masked or protected diketones (ketals for example), lactams, haloketones, aldehydes, and the like. Such a reactive lysine side chain is present in the combining site of an aldolase antibody e.g., mouse monoclonal antibody mAb 38C2 and other like catalytic antibodies as well as suitably humanized and chimeric versions

of such antibodies. Mouse mAb 38C2 is the prototype of a new class of catalytic antibodies that were generated by reactive immunization and mechanistically mimic natural aldolase enzymes (Barbas et al., 1997, *Science* 278, 2085-2092). Through a reactive lysine, these antibodies catalyze aldol and retro-aldol reactions using the enamine mechanism of natural aldolases (Wagner et al., 1995, *Science* 270, 1797-1800; Barbas et al., 1997, *Science* 278, 2085-2092; Zhong et al., 1999, *Angew. Chem. Int. Ed.* 38, 3738-3741; Karlstrom et al., 2000, *Proc. Natl. Acad. Sci. U.S.A.*, 973878-3883). In addition to their versatility and efficacy in synthetic organic chemistry (e.g., Hoffmann et al., 1998, *J. Am. Chem. Soc.* 120, 2768-2779; Sinha et al., 1998, *Proc. Natl. Acad. Sci. U.S.A.* 95, 14603-14608), aldolase antibodies have been used to activate camptothecin, doxorubicin, and etoposide prodrugs in vitro and in vivo as an anti-cancer strategy (Shabat et al., 1999, *Proc. Natl. Acad. Sci. U.S.A.* 96, 6925-6930 and 2001, *Proc. Natl. Acad. Sci. U.S.A.* 98, 7528-7533).

[0055] Catalytic antibodies are a preferred source of such functional component antibodies include aldolase antibodies, beta lactamase antibodies, esterase antibodies, amidase antibodies, and the like. In one approach, a targeting component is derivatized with a linker having one or more C=O groups, preferably configured as an aldolase antibody. Suitable such linkers may include a ketone, a diketone, a beta lactam, a succinamide haloketone, a lactone, an anhydride, a maleimide, an alpha-haloacetamide, a cyclohexyl diketone group, and the like (see above). Examples of such linker compounds are shown in FIGs. 2-5.

[0056] In another example, the reactive amino acid of a functional component such as an antibody may be a reactive cysteine, serine or tyrosine residue. For cysteines, the resulting antibody may form a covalent linkage with maleimide-containing components or other thiol-reactive groups such as iodoacetamides, aryl halides, disulfhydryls and the like. Reactive cysteines may be found in thioesterase catalytic antibodies as described by Janda et al., *Proc. Natl. Acad. Sci. (USA)* 91:2532-2536, (1994). For other esterase antibodies, see Wirsching et al., *Science* 270:1775-82 (1995). Reactive amino acid-containing functional components may be prepared by means well known in the art including mutating the amino acid residue to encode for the reactive amino acid or chemically derivatizing an amino acid side chain that contains the reactive group.

[0057] The components of the targeting compound are linked preferably covalently and preferably with a linker or branched linker. In some embodiments where an antibody is the functional component, the targeting component may be covalently linked to the antibody combining site by using a linker. An appropriate linker can be chosen to provide sufficient distance between the targeting component and the functional component in order for the targeting component to be able to bind to its target molecule. Where linkage to the combining site of an antibody is desired, an appropriate linker can be chosen to provide sufficient distance between the targeting component and the antibody combining site in order for the targeting component to be able to bind to its target molecule. This distance depends on several factors including, for example, the distance from the outermost surface of the antibody combining site to the reactive side chain in the combining site, and the nature of the targeting agent. Generally, the linker will be between about 5 to 10 angstroms (0.5 to 1 nm) in length, with 10 or more angstroms (1.0 nm) being more preferred, although shorter linkers of about 3 angstroms (0.3 nm) in length may be sufficient if the amino acid side chain is very near to the outermost portion of the combining site and/or the targeting component includes a segment that can function as a part of a linker.

[0058] Linker length may also be viewed in terms of the number of linear atoms (cyclic moieties such as aromatic rings and the like to be counted by taking the shortest route). Linker length under this measure is generally about 10 to 200 atoms and more typically about 30 or more atoms, although shorter linkers of two or more atoms may be sufficient if the reactive amino acid side chain is very near to the outermost portion of the antibody combining site. Generally, linkers with a linear stretch of at least about 9 atoms are sufficient. The above linker lengths for linking to antibody combining sites are generally applicable to linking integrin targeting components to non-antibody functional components.

[0059] Other linker considerations include the effect of the linker on physical or pharmacokinetic properties of the resulting targeting compound such as, solubility, lipophilicity, hydrophilicity, hydrophobicity, stability (more or less stable as well as planned degradation), rigidity, flexibility, immunogenicity, modulation of binding, chemical compatibility with targeting agent, ability to be incorporated into a micelle or liposome, and the like. In the case of RGD peptidomimetic targeting components, the linker may be

attached to the spacer between the core of the molecule and the basic or acid group. Alternatively, the linker can be attached to the core itself.

[0060] In some embodiments, the linker includes any atom from the group C, H, N, O, P, S, Si, halogen (F, Cl, Br, I) or a salt thereof. The linker also may include a group such as an alkyl, alkenyl, alkynyl, oxoalkyl, oxoalkenyl, oxoalkynyl, aminoalkyl, aminoalkenyl, aminoalkynyl, sulfoalkyl, sulfoalkenyl, or sulfoalkynyl group, phosphoalkyl, phosphoalkenyl, phosphoalkynyl group, as well as a carbocyclic or heterocyclic mono or fused saturated or unsaturated ring structure. Combinations of the above groups and rings may also be present in the linkers of the targeting compounds of the invention.

[0061] The general design of an embodiment of a linear linker for use in targeting compounds of the present invention is shown in FIG. 2. The linker includes three functional areas identified starting from the targeting agent (T), being the connecting chain (X), the recognition group (Y) and the reactive group (Z). The integrin targeting agent-linker compound SCS-873 is shown in FIG. 2 with the linker portions X, Y and Z identified. In some embodiments, the recognition group may not be needed.

[0062] Linker reactive group Z may include one or more C=O, groups arranged to form a diketone, an acyl beta-lactam, an active ester, haloketone, a cyclohexyl diketone group, an aldehyde or maleimide. Other groups may include lactone, anhydride, and alpha-haloacetamide and epoxide. Exemplary linker electrophilic reactive groups that can covalently bond to a reactive nucleophilic group (e.g. lysine or cysteine side chain) of a functional component or integrin targeting component include acyl beta-lactam, simple diketone, succinimide active ester, maleimide, haloacetamide with linker, haloketone, cyclohexyl diketone, aldehyde, amidine, guanidine, imine, enamine, phosphate, phosphonate, epoxide, aziridine, thioepoxide, sulfonate, a masked or protected diketone (a ketal for example), lactam, and the like, masked C=O groups such as imine, ketal, acetal and any other known electrophilic group. A preferred linker reactive group includes one or more C=O, groups arranged to form a acyl beta-lactam, simple diketone, succinimide active ester, maleimide, haloacetamide with linker, haloketone, cyclohexyl diketone, or aldehyde.

[0063] Linker diketone reactive groups which form reversible covalent bonds with the reactive lysine or cysteine of a functional component or integrin targeting component are shown in FIG. 6. R_1 and R_2 and R_3 in structures A-C represent substituents which can be C, H, N, O, P, S, Si, halogen (F, Cl, Br, I) or a salt thereof. These substituents may also include a group such as an alkyl, alkenyl, alkynyl, oxoalkyl, oxoalkenyl, oxoalkynyl, aminoalkyl, aminoalkenyl, aminoalkynyl, sulfoalkyl, sulfoalkenyl, or sulfoalkynyl group, phosphoalkyl, phosphoalkenyl, phosphoalkynyl group. R_2 and R_3 could be cyclic as exemplified in structures B and C while X could be a heteroatom. Other diketone linker reactive groups are shown in FIG. 7 as structures B and G. FIG. 7 also includes the structures of other preferred linker reactive groups.

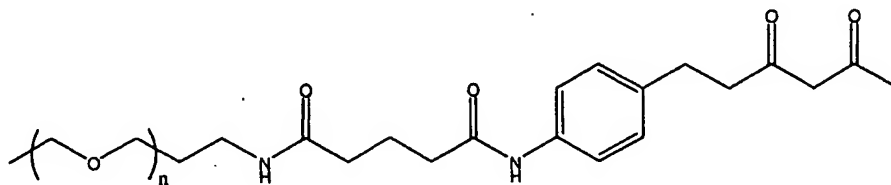
[0064] In some embodiments, the linker may include a reactive group that forms a nonreversible covalent bond with the combining site of an antibody. Exemplary such reactive groups, shown as structures D-G in FIG. 6, are useful for nonreversibly attaching a targeting component-linker to a reactive nucleophilic group (e.g. lysine or cysteine side chain) in the functional component (or vice versa). Other diketone linker reactive groups that form nonreversible covalent bonds are shown in FIG. 7 as structures A, C and D.

[0065] Linkers may optionally contain a recognition group Y situated between the reactive group portion and the connecting chain portion of the linker such as shown in FIG. 2. While not wishing to be bound by any theory, the recognition group, if present, may work to properly position the reactive group into a binding site such as an antibody combining site so that it may react with a reactive amino acid side chain. FIG. 8 shows a variety of exemplary recognition groups with one or more homo or hetero ring structures of five or six atoms. Larger ring structures are also possible.

[0066] Various embodiments of the connecting chain X portion of the general linker design (FIG. 2) is shown in FIG. 9. As shown, the connecting chain may vary considerably in length with both straight chain and branched chain structures possible.

[0067] A preferred linker for use in targeting compounds of the invention and for preparing targeting agent-linker compounds or functional component-linker compounds is a linker with a 1,3-diketone reactive group have the structure 33 as shown below where n is

from 1-100 or more and preferably is 1, 2, or 4, and more preferably is 3. In some embodiments, the linker is a repeating polymer such as polyethylene glycol.



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[0068] The linker reactive group or similar such reactive group that may be inherent in the targeting component can be chosen for linkage with a particular functional component. For example, a chemical moiety for modification by an aldolase antibody may be a ketone, diketone, beta lactam, active ester haloketone, lactone, anhydride, maleimide, alpha-haloacetamide, cyclohexyl diketone, epoxide, aldehyde, amidine, guanidine, imine, enamine, phosphate, phosphonate, epoxide, aziridine, thioepoxide, masked or protected diketone (ketal for example), lactam, haloketone, aldehyde, and the like. A 1,3-diketone configuration such as the diketone shown in Compound SCS-873 (see below) or SCS-864 (see below), is especially preferred as a substrate for modification by an aldolase antibody.

[0069] A linker reactive group chemical moiety suitable for covalent modification by a reactive sulfhydryl group of a functional component or integrin targeting component may be a disulfide, aryl halide, maleimide, alpha-haloacetamide, isocyanate, epoxide, thioester, active ester, amidine, guanidine, imine, enamine, phosphate, phosphonate, epoxide, aziridine, thioepoxide, masked or protected diketone (ketal for example), lactam, haloketone, aldehyde, and the like. One of skill in the art will readily appreciate that reactive amino acid side chains in protein functional components may possess an electrophilic group that reacts with a nucleophilic group on the targeting component or its linker, whereas in other embodiments a reactive nucleophilic group in an amino acid side chain of a protein functional group reacts with an electrophilic group in a targeting component or linker. Thus, protein component side chains may be substituted with an electrophile (e.g., FIGs. 6 and 7) and this group may be used to react with a nucleophile on the targeting component or its linker (e.g.,

NH₂). In this embodiment, the functional and targeting components each have a partial linker with appropriate reactive moieties at each end so that the two ends of the partial linker can form the full linker, thus creating the complete targeting compound.

[0070] Integrin targeting compounds may be prepared by several approaches. In one approach, a targeting component-linker compound is synthesized with a linker that includes one or more reactive groups designed for covalent reaction with a susceptible reactive moiety on the functional component. In a preferred embodiment, the suitable reactive moiety can be a side chain of an amino acid. The component-linker compound and functional component are then combined under conditions where the linker reactive group forms a covalent bond with the functional component. "Susceptible" as used herein with reference to a chemical moiety indicates that the chemical moiety will covalently bond with a compatible reactive group. Thus, an electrophilic group is susceptible to covalent bonding with a nucleophilic group and vice versa.

[0071] In another approach, linking can be achieved by synthesizing a functional component-linker compound comprising the functional component and a linker where the linker includes one or more reactive groups designed for covalent reaction with a susceptible chemical moiety of the targeting component. The targeting component may need to be modified to provide the appropriate reactive moiety for reaction with the linker reactive group. The functional component-linker and targeting component are combined under conditions where the linker reactive group covalently links to the targeting component.

[0072] A further approach for forming targeting compounds of the invention uses a dual linker design. In one embodiment, a targeting component-linker compound is synthesized which comprises a targeting component and a linker with a reactive group. A functional component-linker compound also is synthesized which comprises a functional component and a linker, the latter with a chemical moiety susceptible to reactivity with the reactive group of the component-linker of the first step. These two linker containing compounds are then combined under conditions whereby the linkers covalently link, forming the targeting compound.

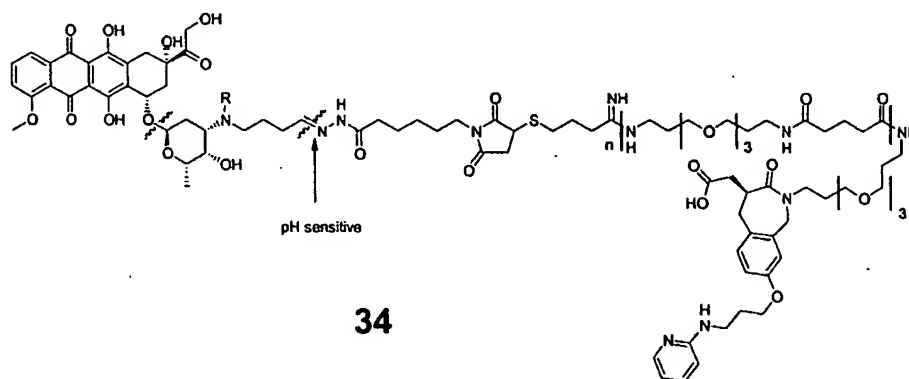
[0073] In yet another embodiment, a functional component-linker compound is synthesized which comprises a functional component and a linker with a reactive group. A targeting component-linker compound is also prepared which comprises the component and a linker, the latter with a chemical moiety susceptible to reactivity with the reactive group of the antibody-linker of the first step. These two linker containing compounds are then combined under conditions whereby the linkers covalently link, forming the targeting compound.

[0074] Numerous means well known in the art can be used to attach a linker to the targeting agent or antibody combining site. Exemplary functional groups that can be involved in the linkage include, for example, esters, amides, ethers, phosphates, amino, keto, amidine, guanidine, imines, eneamines, phosphates, phosphonates, epoxides, aziridines, thioepoxides, masked or protected diketones (ketals for example), lactams, halo ketones, aldehydes, thiocarbamate, thioamide, thioester, sulfide, disulfide, phosphoramidate, sulfonamide, urea, thioruea, carbamate, carbonate, hydroxamide, and the like.

[0075] A functional component can be linked to a targeting component using a linker moiety that is labile under certain conditions. The labile linkage may be between the functional component and the linker, between the targeting component and the linker, or within the linker, or combinations thereof. For example, the linker may be labile when subjected to a certain pH. The linker may also be a substrate for a particular enzyme, such as an enzyme present in body fluids. Thus, the particular design of the labile linker may be used to direct the release of the biological agent functional component after it has reached its intended target. A labile linker may be a reversibly covalent bond. Such linker may be an acid-labile linker such as a cis-aconitic acid linker that takes advantage of the acidic environment of different intracellular compartments such as the endosomes encountered during receptor mediated endocytosis and the lysosomes. See Shen et al., *Biochem. Biophys. Res. Commun.* (1981) 102:1048-1054; Yang et al., *J. Natl. Canc. Inst.* (1988) 80: 1154-1159. In other embodiments, a peptide spacer arm is employed as the linker so that the functional component can be released by the action of a peptidase such as a lysosomal peptidase. See e.g., Trouet et al., *Proc. Natl. Acad. Sci.* (1982) 79: 626-629. Shown below (Compound 34) is an exemplary targeting compound of this invention wherein the targeting moiety is an

integrin antagonist and the functional component is propyrrolinodoxorubicin (R=peptides) and the two are linked by a pH sensitive labile linker.

[0076] Labile linkers include, reversible covalent bonds, pH sensitive linkages (acid or base sensitive), enzyme sensitive linkages, degradation sensitive linkers, photosensitive linkers, sand the like, and combinations thereof. These features are also characteristic of a prodrug which can be considered as a type of labile linker. A variety of labile linkers have been previously moieties designed. For example, prodrugs can be formed using compounds having carboxylic acid that slowly degrade by hydrolysis as described in U.S. Patent No. 5,498,729.



[0077] In this regard, the functional component can be a "prodrug," meaning that the functional component is essentially therapeutically inactive, but becomes active upon some modification. The prodrug can be delivered at the surface of a cell or intracellularly using antibody targeting compounds of the invention where it can then be activated. In the prodrug approach, site-specific drug delivery can be obtained from tissue-specific activation of a prodrug, which is the result of metabolism by an enzyme that is either unique for the tissue or present at a higher concentration (compared with other tissues); thus, it activates the prodrug more efficiently.

[0078] Photodynamic treatment may be used to activate a prodrug by cleaving a photosensitive linker or by activating a photoresponsive enzyme (acyl enzyme hydrolysis) as described previously (see U.S. Patent No. 5,114,851 and 5,218,137). Photodynamic treatment also may be used to rapidly inactivate a drug in sites where the drug activity is not

desired (e.g. in non-target tissues). Various means of covalently modifying a drug to form a prodrug are well known in the art.

[0079] One desiring to make a compound of the present invention simply selects a structure having a pre-selected activity. In one embodiment, the functional component is a therapeutic agent such as drug. Any suitable drug can be used. Selection of the therapeutic agent depends upon the desired activity and target of the present compound. Where the target is an integrin, a preferred therapeutic is an agent having biological activity directed against the integrin. For example, in the case of Kaposi's Sarcoma, a cancer associated with angiogenesis of cancerous lesions, one can chose any of various drugs such as, for example, the three drugs paclitaxel, doxorubicin, and etoposide with demonstrated therapeutic efficacy in this disease. A derivative of doxorubicin, 2-pyrrolinodoxorubicin is 500-1000 times more potent than doxorubicin itself and it has been extensively studied in other drug targeting strategies (for a recent review see Schally and Nagy, *Eur. J. Endocrinology* **141**, 1-14, 1999). A compound comprising an integrin targeting component with any of these compounds can be used to treat the abnormal angiogenesis of Kaposi's Sarcoma. Synthesis of these compounds with the integrin targeting component SCS-873 is described in the Examples.

[0080] The integrin targeting compounds of the present invention have many uses. In one approach, a functional component can be delivered to integrin associated with cells, tissue or fluid macromolecule of an individual by administering the targeting compound. In a preferred approach, the functional component is a therapeutic agent.

[0081] The integrin targeting invention compounds have particular utility for treating a pathological condition associated with integrin expression. Accordingly, a method is provided for treating or preventing a disease or condition in an individual wherein said disease or condition involves an integrin, the method comprising administering to the individual a therapeutically effective amount of an invention targeting compound comprising a therapeutic component effective against the disease or condition. In one such embodiment, the condition is a carcinoma. The association of integrin expression in carcinomas is well known in the art (See, e.g., U.S. Pat. Nos. 5,753,230 and 5,766,591).

[0082] The integrin targeting compounds of the present invention may be used for treating any disease or condition that is associated with the integrin being targeted. For example, the vitronectin receptor on osteoclasts is known to inhibit osteoclastic bone resorption. Thus, diseases or conditions in which bone resorption is associated with a pathology, such as osteoporosis and osteoarthritis, can be treated by administering a vitronectin targeting compound of the invention. Alternatively, a vitronectin targeting compound with an appropriate functional component can be used to stimulate bone formation by increasing osteocalcin release by osteoclasts. Increased bone production is a clear benefit in disease states wherein there is a deficiency of mineralized bone mass or remodeling of bone is desired, such as fracture healing and the prevention of bone fractures. Diseases and metabolic disorders which result in loss of bone structure would also benefit from such treatment. For instance, hyperparathyroidism, Paget's disease, hypercalcemia of malignancy, osteolytic lesions produced by bone metastasis, bone loss due to immobilization or sex hormone deficiency, Behcet's disease, osteomalacia, hyperostosis and osteopetrosis, could benefit from administering a compound of this invention.

[0083] The integrin targeting compounds of the present invention also may be used for treating any inflammatory disorders, such as rheumatoid arthritis and psoriasis, and cardiovascular diseases, such as atherosclerosis and restenosis, which involve vitronectin expressing cells. Accordingly, vitronectin targeting compounds of the invention which comprise an appropriate functional component can be used to treat these disorders. This approach also applies to the treatment or prevention of other diseases including, but not limited to, thromboembolic disorders, asthma, allergies, adult respiratory distress syndrome, graft versus host disease, organ transplant rejection, septic shock, eczema, contact dermatitis, inflammatory bowel disease, and other autoimmune diseases. The compounds of the present invention may also be useful for wound healing.

[0084] The integrin targeting compounds of the present invention further find use in treating angiogenic disorders. Such disorders involve abnormal neovascularization where growth of new blood vessels is the cause of, or contributes to, the pathology associated with a disease. In these situations, inhibition of angiogenesis will reduce the deleterious effects of the disease. Other therapeutic targets for the compounds of the instant invention are eye diseases characterized by neovascularization. Such eye diseases include corneal neovascular

disorders, such as corneal transplantation, herpetic keratitis, luetic keratitis, pterygium and neovascular pannus associated with contact lens use. Additional eye diseases include age-related macular degeneration, presumed ocular histoplasmosis, retinopathy of prematurity, neovascular glaucoma, and the like.

[0085] Where the growth of new blood vessels is required to support growth of a deleterious tissue, inhibition of angiogenesis will reduce the blood supply to the tissue and thereby contribute to reduction in tissue mass based on blood supply requirements. Cancer is an example where neovascularization is a continual requirement in order for the tumor to grow and establish tumor metastases. Thus, the integrin targeting compounds of the present invention inhibit tumor tissue angiogenesis, thereby preventing tumor metastasis and tumor growth.

[0086] In addition to therapeutic applications, integrin targeting compounds of the invention also may be used for imaging of cells or tissues such as tumor cells as is well known in the art. Accordingly, provided is a method of imaging cells or tissue in an individual wherein said cells or tissue expresses an integrin target molecule, said method comprising administering to the individual an effective amount of the integrin targeting compound linked to a suitable radioisotope or detectable label. The radioisotope or label may be attached to the targeting component or the functional component.

[0087] An integrin targeting compound of the present invention can be administered as a pharmaceutical composition wherein the invention compound is formulated with a pharmaceutically acceptable carrier. Accordingly, the invention compounds may be used in the manufacture of a medicament. Pharmaceutical compositions of the invention compounds may be formulated as solutions or lyophilized powders for parenteral administration. Powders may be reconstituted by addition of a suitable diluent or other pharmaceutically acceptable carrier prior to use. Powders also may be sprayed in dry form. The liquid formulation may be a buffered, isotonic, aqueous solution. Examples of suitable diluents are normal isotonic saline solution, standard 5% dextrose in water or buffered sodium or ammonium acetate solution. Such formulation is especially suitable for parenteral administration, but may also be used for oral administration or contained in a metered dose inhaler or nebulizer for insufflation. It may be desirable to add excipients such as

polyvinylpyrrolidone, gelatin, hydroxy cellulose, acacia, polyethylene glycol, mannitol, sodium chloride or sodium citrate.

[0088] Alternately, integrin targeting compounds may be encapsulated, tableted or prepared in a emulsion or syrup for oral administration. Pharmaceutically acceptable solid or liquid carriers may be added to enhance or stabilize the composition, or to facilitate preparation of the composition. Solid carriers include starch, lactose, calcium sulfate dihydrate, terra alba, magnesium stearate or stearic acid, talc, pectin, acacia, agar or gelatin. Liquid carriers include syrup, peanut oil, olive oil, saline and water. The carrier may also include a sustained release material such as glyceryl monostearate or glyceryl distearate, alone or with a wax. The amount of solid carrier varies but, preferably, will be between about 20 mg to about 1 g per dosage unit. The pharmaceutical preparations are made following the conventional techniques of pharmacy involving milling, mixing, granulating, and compressing, when necessary, for tablet forms; or milling, mixing and filling for hard gelatin capsule forms. When a liquid carrier is used, the preparation will be in the form of a syrup, elixir, emulsion or an aqueous or non-aqueous suspension. For rectal administration, the invention compounds may be combined with excipients such as cocoa butter, glycerin, gelatin or polyethylene glycols and molded into a suppository.

[0089] Integrin targeting compounds of the invention may be formulated to include other medically useful drugs or biological agents. The compounds also may be administered in conjunction with the administration of other drugs or biological agents useful for the disease or condition that the invention compounds are directed (see e.g., U.S. Pat. No. 6,413,955 for active ingredients useful for osteoporosis).

[0090] As employed herein, the phrase "an effective amount," refers to a dose sufficient to provide concentrations high enough to impart a beneficial effect on the recipient thereof. The specific therapeutically effective dose level for any particular subject will depend upon a variety of factors including the disorder being treated, the severity of the disorder, the activity of the specific compound, the route of administration, the rate of clearance of the compound, the duration of treatment, the drugs used in combination or coincident with the compound, the age, body weight, sex, diet and general health of the subject, and like factors well known in the medical arts and sciences. Various general considerations taken into account in

determining the "therapeutically effective amount" are known to those of skill in the art and are described, e.g., in Gilman et al., eds., Goodman And Gilman's: The Pharmacological Bases of Therapeutics, 8th ed., Pergamon Press, 1990; and Remington's Pharmaceutical Sciences, 17th ed., Mack Publishing Co., Easton, Pa., 1990. Dosage levels typically fall in the range of about 0.001 up to 100 mg/kg/day; with levels in the range of about 0.05 up to 10 mg/kg/day are generally applicable. A compound can be administered parenterally, such as intravascularly, intravenously, intraarterially, intramuscularly, subcutaneously, or the like. Administration can also be orally, nasally, rectally, transdermally or inhalationally via an aerosol. The composition may be administered as a bolus, or slowly infused.

[0091] The administration of the targeting compound to an immunocompetent individual may result in the production of antibodies against the compound. Such antibodies may be directed to the targeting component, the functional component or any other entity associated with the compound. The immunogenicity of such compound may be addressed by methods well known in the art such as by attaching long chain polyethylene glycol (PEG)-based spacers, and the like, to one or more components of the compound. Long chain PEG and other polymers are known for their ability to mask foreign epitopes, resulting in the reduced immunogenicity of therapeutic proteins that display foreign epitopes (Katre et al., 1990, J. Immunol. 144, 209-213; Francis et al., 1998, Int. J. Hematol. 68, 1-18). As noted, PEG can serve as a linker in targeting compounds of the invention, thus providing both linker function and reduced immunogenicity. Alternatively or in addition, the individual may be administered an immunosuppressant drug such as cyclosporin A, anti-CD3 antibody, and the like, to reduce the likelihood that an immune response to the targeting compound will develop.

[0092] In some embodiments, RGD and non-RGD peptidomimetic or non-RGD peptide antagonists or agonists can be used to target liposomes. This is achieved by chemically linking such targeting components to a lipid moiety that enables the targeting component to associate with lipids of the liposome. The liposome encapsulated with an appropriate drug can then be targeted more effectively in vivo by aid of the targeting component. For example, treatment of Kaposi's sarcoma with sterically stabilized stealth liposomes containing doxorubicin (Doxil™) is one of the most effective of the approved KS therapies. This liposomal formulation provides several advantages over administration of free

doxorubicin. In addition to a reduction in cardiac toxicity, vomiting, alopecia, peripheral neuropathy, and mucositis provided by the liposomal formulation, Doxil™ possesses an intrinsic capacity for passive targeting to the tumor as a result of particulate size and the enhanced permeability and retention phenomenon (Matsumura et al., *Cancer Res.* 46, 6387-6392, 1986) that is further aided by the extended serum half-life of the drug.

[0093] Active targeting as disclosed herein can augment the passive targeting capacity of Doxil™ thereby more efficiently delivering the cytotoxic payload of the liposomes to the KS tumor and its vasculature. Such active targeting of Doxil™ likely will reduce the dosage needed for clinical response thereby limiting non-specific toxicities. Administration of targeted liposomes may be achieved as previously described (See, e.g., Allen et al., *Adv. Drug Deliv. Rev.* 21, 117-133). The targeting compounds of the invention may be used in combination with other compounds or therapies such as radiation therapy.

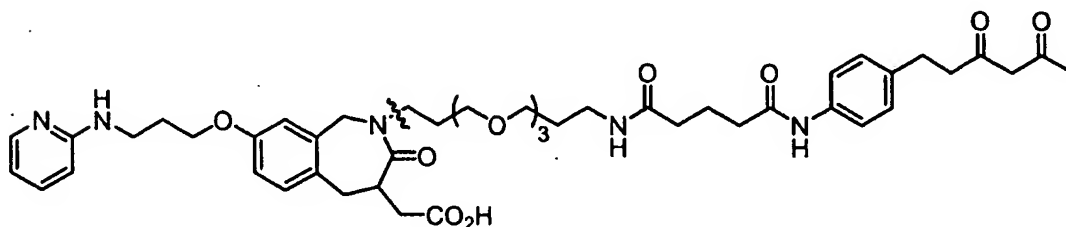
[0094] It would be readily evident that the compounds of the invention find use not only in human medical therapy and diagnosis but also in vitro diagnostics, veterinary, agricultural, environmental and other disciplines. The versatility of the invention is illustrated by the following Examples which illustrate preferred embodiments of the invention and are not limiting of the claims or specification in any way.

EXAMPLE 1: Antibody targeting compound comprising an RGD peptidomimetic targeting agent covalently linked to the combining site of aldolase monoclonal antibody 38C2.

[0095] An integrin targeting compound was formed based on the formation of a reversible covalent bond between a diketone linker derivative of an RGD peptidomimetic and the reactive lysine of mouse mAb 38C2. Mouse mAb 38C2 is the prototype for a new class of catalytic antibodies generated by reactive immunization and mechanistically mimic natural aldolase enzymes (Barbas et al., *Science* 278, 2085-2092, 1997). Through a reactive lysine, these antibodies catalyze aldol and retro-aldol reactions using the enamine mechanism of natural aldolases (Wagner et al., *Science* 270, 1797-1800, 1995; Barbas et al., *Science* 278, 2085-2092, 1997; Zhong et al., *Angew. Chem. Int. Ed.* 38, 3738-3741, 1999). In addition to their versatility and efficacy in synthetic organic chemistry, aldolase antibodies have been used in the activation of camptothecin, doxorubicin, and etoposide prodrugs *in vitro* and *in*

vivo as an anti-cancer strategy (Shabat et al., *Proc. Natl. Acad. Sci. U.S.A.* **96**, 6925-6930, 1999); Shabat, D. et al. *Proc. Natl. Acad. Sci. U.S.A.* **98**, 7528-7533, 2001). Yet another feature of these antibodies, namely their ability to bind diketones covalently, has remained largely unexplored.

[0096] The RGD peptidomimetic used (see Compound 1) is specific for human integrin with a high binding affinity for $\alpha_v\beta_3$ at 0.9 nM and $\alpha_v\beta_5$ at 0.6 nM (specificity exhibited by minimal $\alpha_{IIb}\beta_3$ binding) (Miller et al., *supra*). A diketone linker modified version of Compound 1, designated SCS-873, was prepared as described in Example 3. SCS-873 is shown below with the targeting component and the linker separately identified.



Targeting Agent

Linker with 1,3 Diketone Group

SCS873

[0097] A peptidomimetic RGD antagonist with known activity for both $\alpha_v\beta_3$ or $\alpha_v\beta_5$ binding is desirable because some of these compounds bind both murine and human integrins. Such species cross reactivity affords preclinical *in vivo* studies in animal angiogenesis models prior to human trials. In addition, the targeting compound may be used for the therapy of Kaposi's sarcoma which is associated with $\alpha_v\beta_3$ integrin.

[0098] SCS-873 was linked to antibody 38C2 by the following procedure: One milliliter antibody 38C2 in phosphate buffered saline (10mg/ml) was added to 12 microliters of a 10 mg/mL stock solution of SCS-873 and the resulting mixture was maintained at room temperature for 2 hours prior to use.

[0099] The binding of a mixture of SCS-873 and 38C2 to SLK cells was evaluated. SCS-873 effectively mediated cell surface binding of 38C2. No binding of 38C2 was detectable in the absence of SCS-873. Control experiments confirmed that the diketone moiety of the linker is required for binding of SCS-873 to 38C2. It was determined that SCS-873 retains the integrin specificity of the integrin targeting component, i.e., no binding to $\alpha_{IIb}\beta_3$ in ELISA was detected while binding to $\alpha_v\beta_3$ and $\alpha_v\beta_3$ was found to be strong. Independent i.p. and i.v. injections of the targeting compound prepared with SCS-873 and 38C2 versus each component alone into mice demonstrated integrin targeting *in vivo*. In these experiments, the serum half-life of SCS-873 was extended by more than two orders of magnitude through binding to 38C2. Free SCS-873 not bound to antibody had a serum half-life of only minutes while the combination of antibody and small molecule could be detected in the serum sampled from eye bleeds after several days.

EXAMPLE 2: Integrin Targeting with Protein Functional Components.

[00100] The integrin targeting component can be covalently attached to a functional component such as a protein in order to channel effector functions triggered by these proteins. Such linking can be achieved by a lysine-reactive N-hydroxysuccinimide or a cysteine-reactive maleimide functionality.

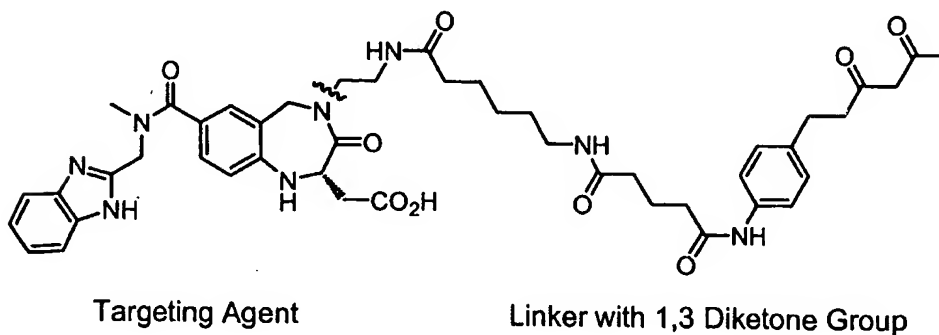
[00101] For example, conjugation of the integrin targeting compound to an IgM antibody induces complement-mediated cytotoxicity; conjugation to IL-2 results in cell-mediated cytotoxicity. A variety of antibodies that neutralize growth factors involved in tumor angiogenesis can be modified with the integrin targeting compound in order to increase their selectivity. For example, a monoclonal antibody that neutralizes VEGF is highly selective if conjugated to the integrin targeting compound. Taking the potential immunogenicity of these conjugates into consideration, long chain polyethylene glycol (PEG)-based spacers can be introduced between the protein-reactive and the integrin targeting functionality. Long chain PEG and other polymers are known for their ability to mask foreign epitopes, resulting in the reduced immunogenicity of therapeutic proteins that display foreign epitopes (Katre et al., 1990, *J. Immunol.* 144, 209-213; Francis et al., 1998, *Int. J. Hematol.* 68, 1-18).

EXAMPLE 3: Synthesis of Targeting Components-Linkers Molecules

[00102] Integrin targeting components shown as compounds 15 and 4 were synthesized as shown in the FIG. 10 (Scheme 1) and FIG. 11 (Scheme 2), respectively. A linker with a diketone reactive moiety was added to these targeting molecules as shown in Scheme 3 (FIG. 12) to form targeting compound-linker molecules SCS-873 and SCS-1655. Synthesis of SCS-873 was achieved starting from compound 14 in three steps. Compound 14 was converted to 15 as shown in Scheme 1 and the crude product was reacted with an N-hydroxysuccinimide (NHS) -ester of the diketone compound 23 in CH₃CN-DMF in the presence of Et₃N. Purification over silica gel (CH₂Cl₂-MeOH, 9:1) afforded pure SCS-873.

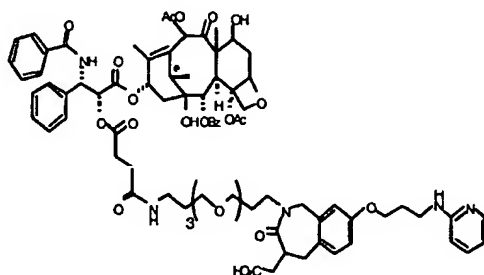
[00103] Compound SCS-1655 was synthesized from 14 in five steps (Schemes 2 and 3). Deprotection of the BOC group in compound 14 followed by reaction with the NHS ester of the bivalent linker 24 afforded compound 25, which was then deprotected and reacted with 23 as above to afford SCS-1655.

[00104] Synthesis of integrin targeting component-linker molecules SCS-864 and SCS-789 is shown in Scheme 4 (FIG. 13). SCS-864 and SCS-789 were each synthesized in one step from compound 4 (FIG. 13, scheme 4). Linking of Compound 4 was achieved with the appropriate activated NHS-ester. SCS-864 is shown below with the targeting component and linker separately identified.

**SCS864**

EXAMPLE 4: Synthesis of an Integrin Targeting Compound with Paclitaxel as the Functional Component

[00105] Paclitaxel-SCS-873 is synthesized starting from taxol-succinate prepared as previously described (Deutsch et al., *J. Med. Chem.* **32**, 788-792, 1989). Following activation of the carboxy group with PyBOP in DMF, the SCS-amine is directly coupled (Huang et al., *Chemistry & Biology* **7**, 453-461, 2000) providing Paclitaxel-SCS-873. This derivative is analogous to a previously described somatostatin antagonist peptide targeted paclitaxel derivative (Huang et al., *Chemistry & Biology* **7**, 453-461, 2000) that demonstrated good activity and targeting, thereby validating the succinate-based linker strategy for this drug. Others have described paclitaxel prodrugs utilizing a 2'-carbamate instead of a succinate-based linker with success (de Groot et al., *J. Medicinal Chem.* **43**, 3093-3102, 2000). Paclitaxel-SCS-873 is considerably more soluble than paclitaxel itself which suffers from poor solubility. The structure of Paclitaxel-SCS-873 is shown below.



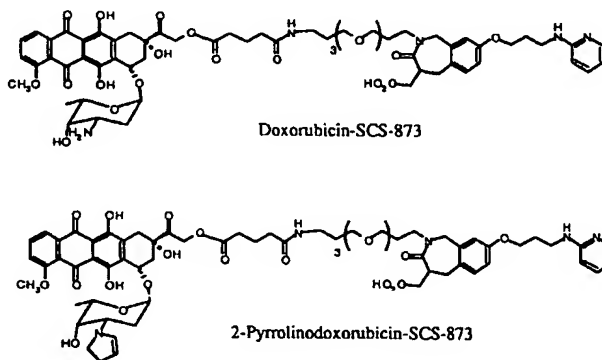
Paclitaxel-SCS-873

EXAMPLE 5: Synthesis of an Integrin Targeting Compound with Doxorubicin or 2-Pyrrolinodoxorubicin as the Functional Component

[00106] Doxorubicin-SCS-873 is prepared using a synthetic scheme similar to that described for doxorubicin derivatives of luteinizing hormone-releasing hormone and somatostatin conjugates (Nagy et al., *Proc. Natl. Acad. Sci. U.S.A.* **93**, 7269-7273, 1996; Nagy et al., *Proc. Natl. Acad. Sci. U.S.A.* **95**, 1794-1799, 1998). N-Fmoc-DOX-14-O-hemiglutarate are prepared as described by Nagy et al. (*Proc Natl. Acad. Sci.* **93**, 2464-2469,

1996) and subsequently activated with PyBOP in DMF followed by addition of the SCS-amine and removal of the Fmoc protective group affording Doxorubicin-SCS-873. The structure of Doxorubicin-SCS-873 is shown below.

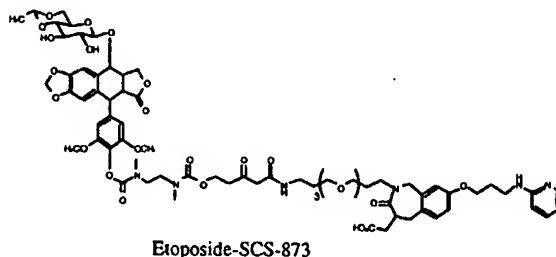
[00107] 2-Pyrrolinodoxorubicin-SCS-873 can be prepared from Doxorubicin-SCS-873 by reaction with 4-iodobutylaldehyde as described for LH-RH-2-Pyrrolinodoxorubicin conjugates (Nagy et al., *Proc Natl. Acad. Sci.* **93**, 2464-2469, 1996). A variety of other synthetic approaches are also available. The proven activity of LH-RH-2-pyrrolinodoxorubicin and doxorubicin conjugates of similar design supports the design of our integrin targeted derivatives (See, e.g., Schally and Nagy, *Eur. J. Endocrinology* **141**, 1-14, 1999 and references therein for a review peptide targeted drug conjugates). The structure of 2-Pyrrolinodoxorubicin-SCS-873 is shown below.



EXAMPLE 6: Synthesis of an Integrin Targeting Compound with Etoposide as the Functional Component

[00108] Etoposide-SCS-873 is prepared from the p-nitrophenylcarbonate recently described for structurally similar etoposide prodrugs that are activated by catalytic antibody (Shabat et al., *Proc. Natl. Acad. Sci. U.S.A.* **98**, 7528-7533, 2001). The retro-Michael step was readily catalyzed by endogenous cellular enzymes as well as by the catalytic antibody (Shabat et al., *Proc. Natl. Acad. Sci. U.S.A.* **96**, 6925-6930, 1999). The design of Etoposide-SCS-873 is based on endogenous enzyme or general acid base activation via a retro-Michael

reaction that is followed by spontaneous decarboxylation and lactamization reactions that provide active etoposide. The structure of Etoposide-SCS-873 is shown below.



EXAMPLE 7: Preparation of an Integrin Targeting Compound for Liposome Targeting

[00109] DoxilTM containing liposomes are associated with a targeting compound of the invention as described. The targeting component is attached to maleimide-terminated PEG2000-DSPE (MAL-PEG2000-DSPE). MAL-PEG2000-DSPE is commercially available through Shearwater Polymers, Inc. Attachment of thiol terminated targeting molecules to the maleimide moiety is spontaneous. The PEG-lipid derivative is then transferred into the DoxilTM liposome with negligible drug leakage in a simple incubation step.

[00110] Targeted binding of liposomes to cells is studied by FACS analysis by co-incorporation of biotin labeled MAL-PEG2000-DSPE and staining with FITC-labeled streptavidin. Various control cell lines are also studied to assess non-specific binding. Cytotoxicity assays are performed as described (Moase et al., 2001) with a variety of different loadings of the targeting molecules into the liposome using the three KS cell lines. To study the efficacy of this approach in an SLK animal model, animals are treated 1 day after cell implantation and after tumors have established (200 mm³). A single dosing regimen is studied initially to assess the relative efficacy of targeted DoxilTM vs. untargeted DoxilTM. Drug dosing ranges from 0.5 mg/kg to 5 mg/kg i.v.. Other control groups are be treated with empty, but targeted liposomes to assess the effect of the multivalent liposome itself on the disease. A buffer control group is also included. In multiple treatment studies, drug is injected at 14-day intervals. Systemic toxicity is assessed as described above.

[00111] It should be noted that DoxilTM is also approved for the treatment of refractory ovarian cancers. A recent study of 25 permanent human cell lines established from advanced ovarian cancer demonstrated that all lines were positive for integrin expression (Bruning et al., *Hum. Gene Ther.* **12**, 391-399, 2001). This result suggests that the targeting of both tumor and its supporting vasculature also has utility in the treatment of ovarian cancer. Recent studies have indicated that $\alpha_v\beta_3$ is highly expressed on malignant human cervical tumor tissues (Chattopadhyay and Chatterjee, *J. Exp. Clin. Cancer Res.* **20**, 269-275, 2001), suggesting that the DoxilTM based strategy disclosed herein have utility in the treatment of cervical cancer. Other polymerized liposome assemblies such as those described in Bruehl et al. (*Biochemistry*, 40:5964-5971, 2001) can also be used.

[00112] The invention thus has been disclosed broadly and illustrated in reference to representative embodiments described above. Those skilled in the art will recognize that various modifications can be made to the present invention without departing from the spirit and scope thereof. All publications, patent applications, and issued patents, are herein incorporated by reference to the same extent as if each individual publication, patent application or issued patent were specifically and individually indicated to be incorporated by reference in its entirety. Definitions that are contained in text incorporated by reference are excluded to the extent that they contradict definitions in this disclosure. All structures shown herein are contemplated to provide all enantiomers and tautomers.

WHAT IS CLAIMED IS:

1. An integrin targeting compound, comprising at least one integrin targeting component covalently linked to a linear or branched linker which is covalently linked to at least one functional component, wherein said integrin targeting component is selected from the group consisting of:
 - (a) a RGD peptidomimetic, and
 - (b) a non-RGD peptide, peptidomimetic or organic molecule integrin agonist or antagonist.
2. The targeting compound of claim 1 wherein said integrin targeting component is a RGD peptidomimetic.
3. The targeting compound of claim 1 wherein said integrin targeting component is a non-RGD peptide.
4. The targeting compound of claim 1 wherein said integrin targeting component is an organic molecule integrin agonist or antagonist.
5. The targeting compound of claim 1 wherein said integrin targeting component is a non-RGD peptidomimetic.
6. The targeting compound of claim 1 wherein the integrin targets $\alpha_1\beta_1$, $\alpha_2\beta_1$, $\alpha_3\beta_1$, $\alpha_4\beta_1$, $\alpha_5\beta_1$, $\alpha_6\beta_1$, $\alpha_7\beta_1$, $\alpha_8\beta_1$, $\alpha_9\beta_1$, $\alpha_1\beta_1$, $\alpha_6\beta_4$, $\alpha_4\beta_7$, $\alpha_D\beta_2$, $\alpha_D\beta_2$, $\alpha_L\beta_2$, $\alpha_M\beta_2$, $\alpha_v\beta_1$, $\alpha_v\beta_3$, $\alpha_v\beta_5$, $\alpha_v\beta_6$, $\alpha_v\beta_8$, $\alpha_x\beta_2$, $\alpha_{IIb}\beta_3$, or $\alpha_{IELb}\beta_7$.
7. The targeting compound of claim 1 wherein said at least one functional component is a therapeutic agent.
8. The targeting compound of claim 7 wherein the therapeutic agent is selected from the group consisting of paclitaxel, doxorubicin, 2-pyrrolinodoxorubicin, and etoposide.

9. The targeting compound of claim 1 wherein said at least one functional component is an antibody.
10. The targeting compound of claim 9 wherein said antibody is full length.
11. The targeting compound of claim 9 wherein said antibody is a fragment of a full length antibody.
12. The targeting compound of claim 11 wherein said fragment of a full length antibody is Fab, Fab' F(ab')₂, Fv or sFv.
13. The targeting compound of claim 9 wherein said antibody is a human antibody, humanized antibody or chimeric human antibody.
14. The targeting compound of claim 9 wherein at least one integrin targeting component is covalently linked via a linker to the combining site of the antibody.
15. The targeting compound of claim 9 wherein the antibody is a catalytic antibody.
16. The targeting compound of claim 15 wherein said catalytic antibody is selected from the group consisting of an aldolase antibody, a beta lactamase antibody and an esterase antibody or an amidase antibody.
17. The targeting compound of claim 1 wherein the integrin targeting component is linked to two or more functional components.
18. The targeting compound of claim 17 wherein at least one of said two or more functional components is an antibody.
19. The targeting compound of claim 18 wherein said at least one of said two or more functional components is a therapeutic agent.

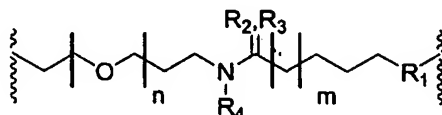
20. The targeting compound of claim 1 wherein the integrin targeting component comprises two or more targeting components.

21. The targeting compound of claim 1 wherein said linker comprises a linear stretch of between 5-100 atoms selected from the group consisting of C, H, N, O, P, S, Si, F, Cl, Br, and I, or a salt thereof.

22. The targeting compound of claim 1 wherein said linker comprises one or more groups selected from alkyl, alkenyl, alkynyl, oxoalkyl, oxoalkenyl, oxoalkynyl, aminoalkyl, aminoalkenyl, aminoalkynyl, sulfoalkyl, sulfoalkenyl, sulfoalkynyl group, phosphoalkyl, phosphoalkenyl, and phosphoalkynyl.

23. The targeting compound of claim 1 wherein said linker comprises a repeating ether unit of between 2-100 units.

24. The targeting compound of claim 1 wherein said linker comprises a heterocarbyl structure of the formula



wherein

R_2 to R_4 is C, H, N, O, P, S, Si, halogen (F, Cl, Br, I) or a salt thereof;

n is 1-100; and

m is 1-100.

25. The targeting compound of claim 1 wherein said linker comprises one or more ring structures.

26. The targeting compound of claim 25 wherein said one or more ring structures includes one or more six membered rings of the formula



wherein

A, Z, Y, X or W are independently C or N.

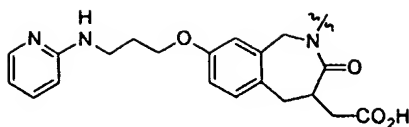
27. The targeting compound of claim 25 wherein said one or more ring structures includes one or more five membered rings of the formula



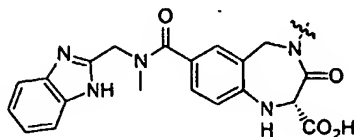
wherein

A, Z, Y or X are independently C, O, N or S.

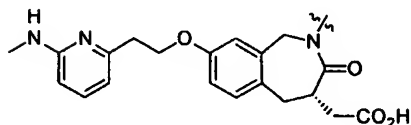
28. The targeting compound of claim 1 wherein said integrin targeting component is an RGD peptidomimetic shown as compounds 1, 2 or 3, below.



1



2



3

29. The targeting compound of claim 1 wherein said covalent linkage between said targeting component and said linker or between said linker and said functional component or both is nonreversible.

30. The targeting compound of claim 1 wherein said covalent linkage between said targeting component and said linker or between said linker and said functional component or both is reversible.

31. The targeting compound of claim 1 wherein said covalent linkage between said targeting component and said linker or between said linker and said functional component or both is labile.

32. The targeting compound of claim 31 wherein said labile linkage is a pH sensitive linkage, is a substrate for an enzyme, or is susceptible to degradation by radiation.

33. A method of producing an integrin targeting compound, comprising covalently linking at least one integrin targeting component via a linear or branched linker to at least one functional component, wherein said integrin targeting component is selected from the group consisting of:

- (a) a RGD peptidomimetic, and
- (b) a non-RGD peptide, peptidomimetic or organic molecule integrin agonist or antagonist.

34. The method of claim 33 wherein said at least one targeting component is linked to said at least one functional component in such a way as to retain the binding function of the targeting component and the biological activity of the functional component.

35. The method of claim 33 wherein said linking is achieved by preparing an integrin targeting component-linker compound comprising said at least one integrin targeting component and a linker, said linker comprising a reactive group for reaction with the functional component, and linking said reactive group of said linker covalently to the functional component.

36. The method of claim 33 wherein said linking is achieved by preparing a functional component-linker compound comprising a functional component and a linker, said linker comprising a reactive group for reaction said at least one integrin targeting component, and linking the reactive group of said linker covalently to said at least one integrin targeting component.

37. The method of claim 33 wherein said linking is achieved by:

- (a) preparing an integrin targeting component-linker compound comprising an integrin targeting component and a linker with comprising a reactive group; and
- (b) preparing a functional component-linker comprising a functional compound and a linker comprising a chemical moiety susceptible to reaction with the reactive group of step (a); or

(c) preparing a functional component-linker compound comprising a functional component and a linker comprising a reactive group; and

(d) preparing an integrin targeting component-linker compound comprising an integrin targeting component and a linker comprising a chemical moiety susceptible to reaction with said reactive group of step (c); and

(e) linking the linkers of steps (a) and (b) or steps (c) and (d) covalently together through said reactive and susceptible groups to form the integrin targeting compound.

38. An integrin targeting compound produced by the method of claim 37.

39. An integrin targeting component-linker compound or functional component-linker compound for covalently linking an integrin targeting component to a functional component, said linker of the formula



wherein

X is a linear or branched connecting chain of atoms comprising any of C, H, N, O, P, S, Si, F, Cl, Br, and I, or a salt thereof,

Y if present is a single or fused 5 or 6 membered homo- or heterocarbocyclic saturated or unsaturated ring; and

Z is a ketone, diketone, beta lactam, active ester, haloketone, lactone, anhydride, epoxide, aldehyde, maleimide disulfide, or aryl halide; and

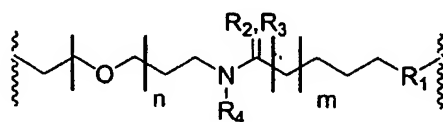
wherein Z is a reactive group for covalently linking one of the components to reactive amino acid or other susceptible moiety in the other of the components, said targeting

component or functional component linked to X or Y if present or both X and Y if Y is present.

40. The integrin targeting component-linker compound or functional component-linker compound of claim 39 wherein said components are linked in such a way to retain the ability to bind the target and exhibit functional activity.

41. The integrin targeting component-linker compound or functional component-linker compound of claim 39 wherein X comprises a linear stretch of between 5-200 atoms.

42. The integrin targeting component-linker compound or functional component-linker compound of claim 39 wherein X is a heterocarbyl structure of the formula



wherein

R_2 to R_4 is C, H, N, O, P, S, Si, halogen (F, Cl, Br, I) or a salt thereof;

n is 1-100; and

m is 1-100.

43. The integrin targeting component-linker compound or functional component-linker compound of claim 39 wherein Y is a six membered ring of the formula



wherein

A, Z, Y, X or W are independently C or N.

44. The integrin targeting component-linker compound or functional component-linker compound of claim 39 wherein Y is a five membered ring of the formula

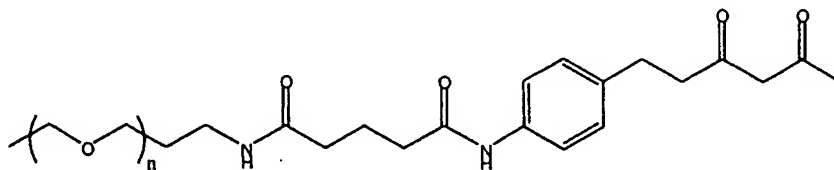


wherein

A, Z, Y or X are independently C, O, N or S.

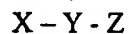
45. The integrin targeting component-linker compound or functional component-linker compound of claim 39 wherein said linker is branched by addition of one or more connecting chains, said linker comprises more than one recognition group, said linker comprises more than one reactive group, or combinations thereof.

46. The integrin targeting component-linker compound or functional component-linker compound of claim 39 wherein said linker has the structure below wherein n is from 1-100.



33

47. An integrin targeting component-linker compound or functional component-linker compound for covalently linking an integrin targeting component to a functional component, said, said linker of the formula



wherein

X is a linear or branched connecting chain of atoms comprising any of C, H, N, O, P, S, Si, F, Cl, Br, and I, or a salt thereof, and comprising a repeating ether unit of between 0-100 units;

Y is a single or fused 5 or 6 membered homo- or heterocarbocyclic saturated or unsaturated ring located within 1-20 atoms of Z; and

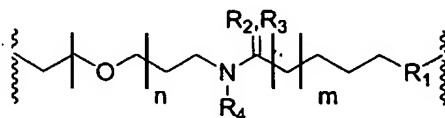
Z is a reactive group for covalently linking one of the components to a reactive amino acid or other susceptible moiety in the other of the components, said targeting component or functional component linked to X or Y.

48. The integrin targeting component-linker compound or functional component-linker compound of claim 47 wherein said agents are linked in such a way as to retain the ability to bind the target and exhibit functional activity.

49. The integrin targeting component-linker compound or functional component-linker compound of claim 47 wherein Z is selected from the group consisting of a ketone, diketone, beta lactam, active ester, haloketone, lactone, anhydride, epoxide, aldehyde, maleimide, disulfide, and aryl halide.

50. The integrin targeting component-linker compound or functional component-linker compound of claim 47 wherein X comprises a linear stretch of between 10-200 atoms.

51. The integrin targeting component-linker compound or functional component-linker compound of claim 47 wherein X is a heterocarbyl of the formula



wherein

R₂ to R₄ is C, H, N, O, P, S, Si, halogen (F, Cl, Br, I) or a salt thereof

n is 1-100 and

m is 1-100

52. The integrin targeting component-linker compound or functional component-linker compound of claim 47 wherein Y is a six membered ring of the formula



wherein

A, Z, Y, X or W are independently C or N.

53. The integrin targeting component-linker compound or functional component-linker compound of claim 47 wherein Y is a five membered ring of the formula



wherein

A, Z, Y or X are independently C, O, N or S.

54. The integrin targeting component-linker compound or functional component-linker compound of claim 47 wherein said linker comprises more than one connecting chain, more than one recognition group or more than one reactive group, or combinations thereof.

55. A method of delivering a functional component to integrin expressing cells or tissue of an individual, said method comprising administering to the individual the targeting compound of claim 1.

56. The method of claim 55 wherein said functional component is a therapeutic agent.
57. A method of delivering a functional component to integrin expressing cells or tissue of an individual, said method comprising administering to the individual the targeting compound of claim 38.
58. The method of claim 57 wherein said functional component is a therapeutic agent.
59. A method of treating or preventing a disease or condition that involves integrin in an individual, said method comprising administering to the individual a therapeutically effective amount of the targeting compound of claim 7, wherein said therapeutic component reduces the symptoms associated with said disease or condition.
60. The method of claim 59 wherein said disease or condition involves a defect in angiogenesis, bone metabolism, inflammation or cell growth.
61. The method of claim 59 wherein said disease or condition is cancer.
62. A pharmaceutical formulation comprising the targeting compound of claim 1 and a pharmaceutically acceptable carrier.
63. A pharmaceutical formulation comprising the targeting compound of claim 38 and a pharmaceutically acceptable carrier.

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Figure 1

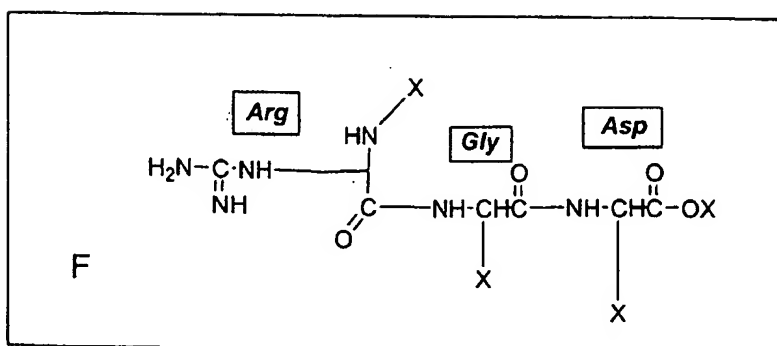
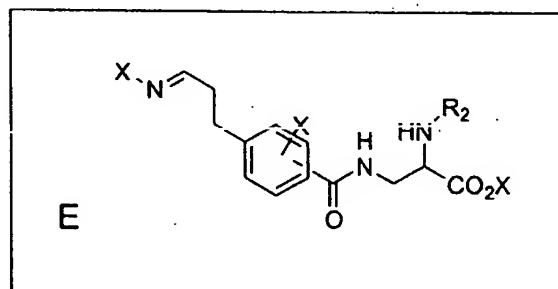
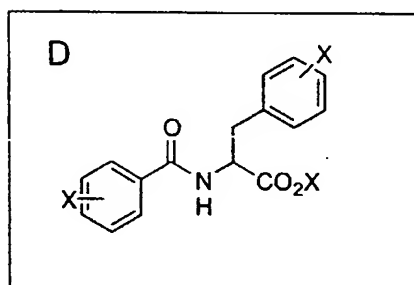
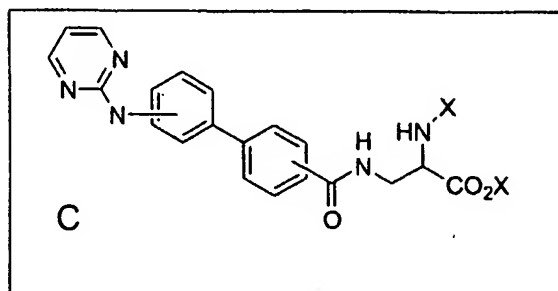
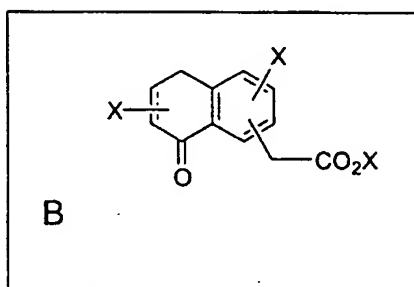
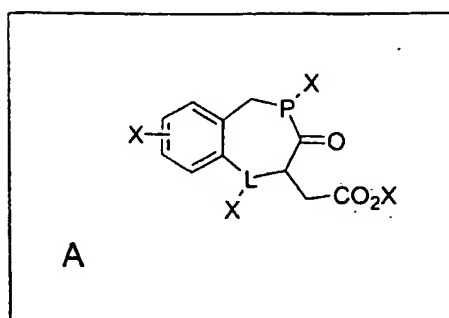
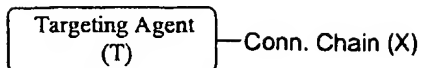
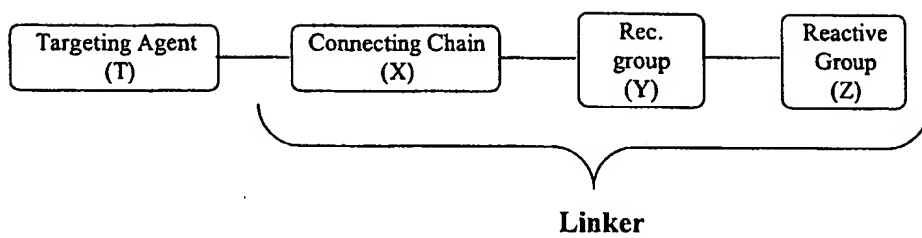
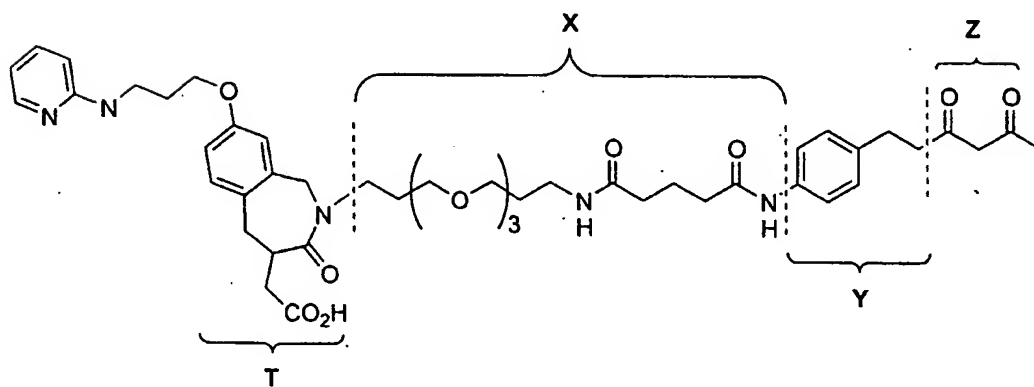


Figure 2

A



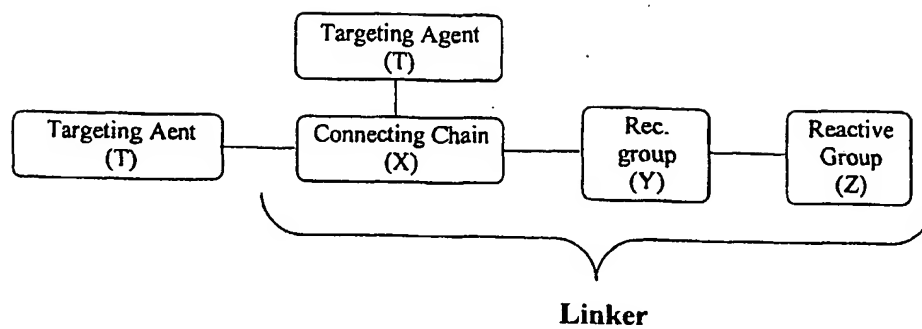
B



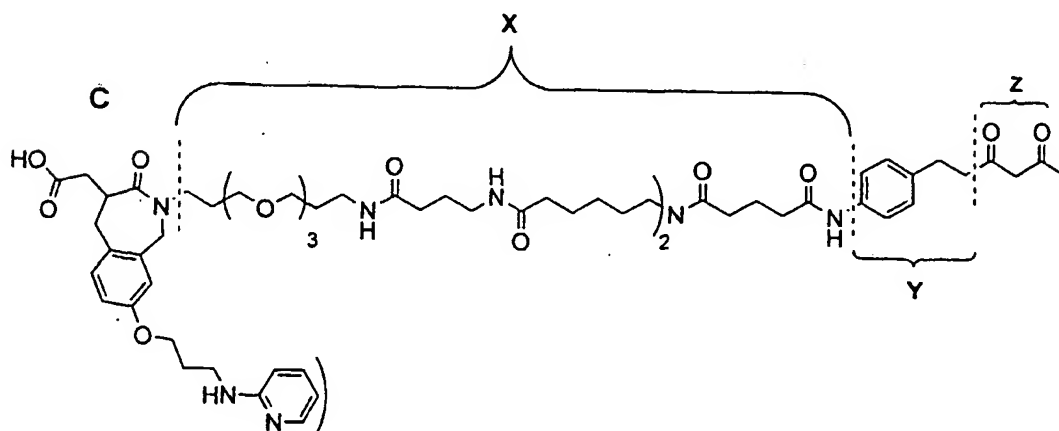
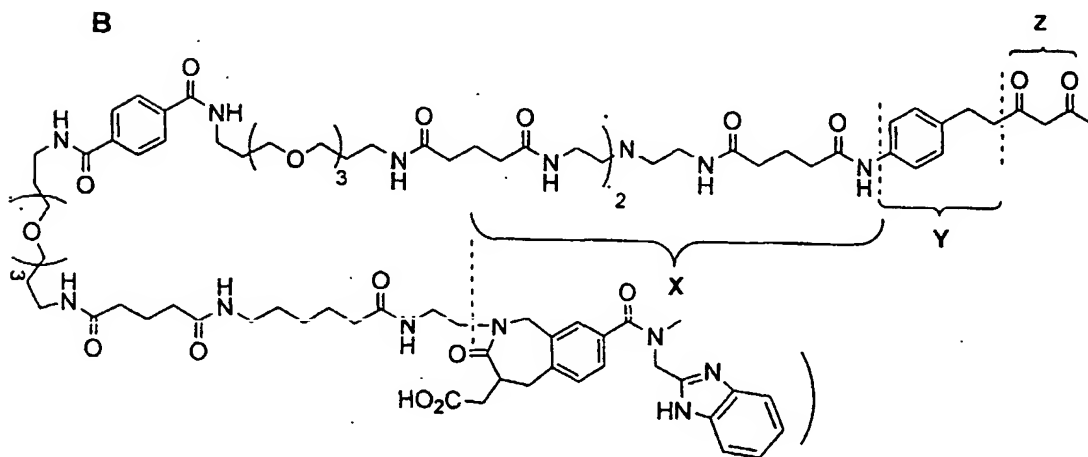
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Figure 3

A



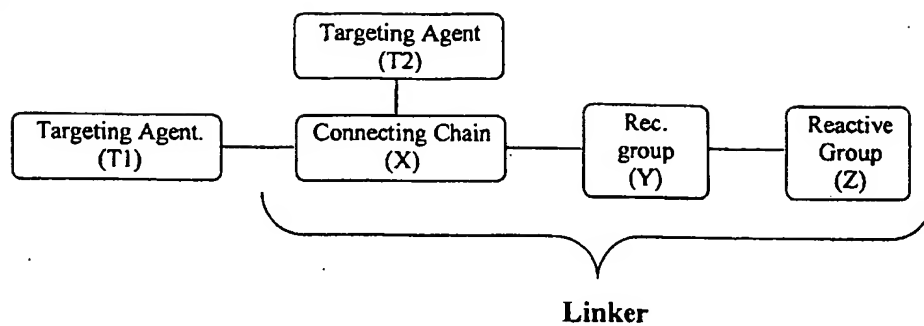
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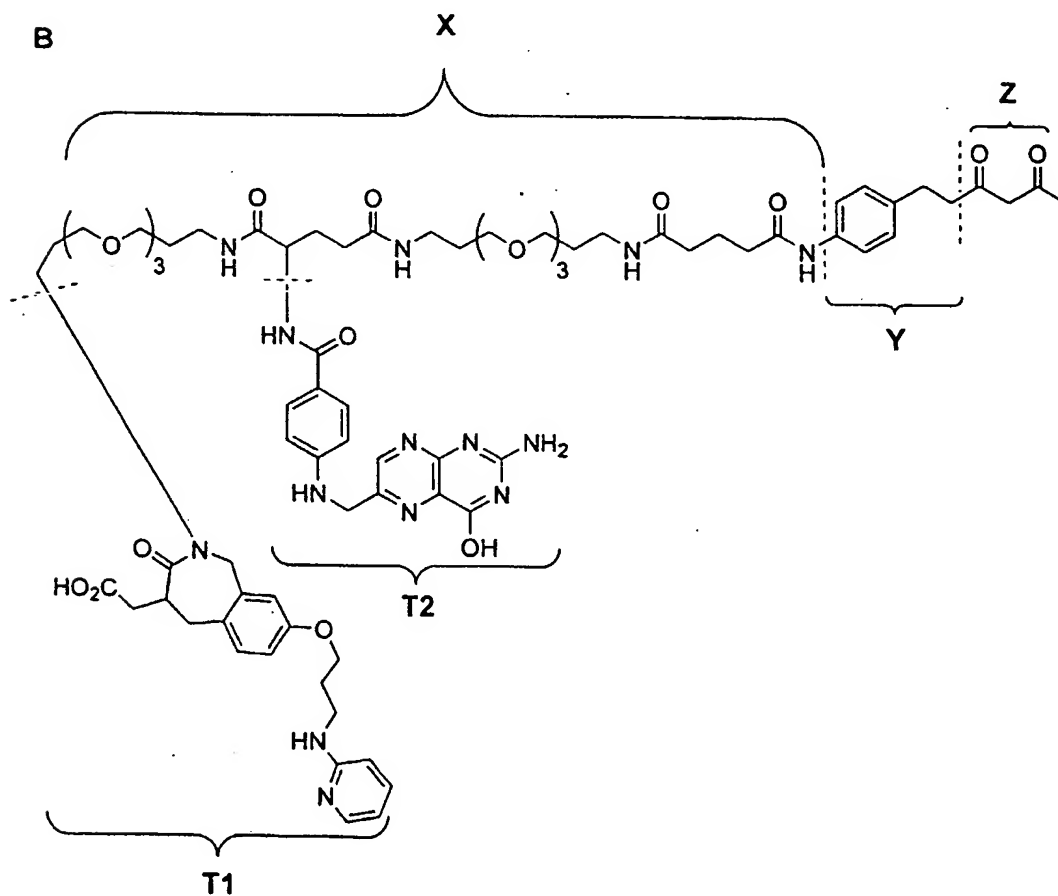
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Figure 4

A

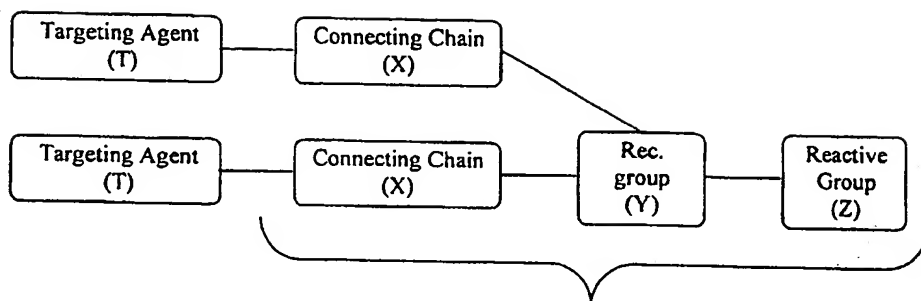
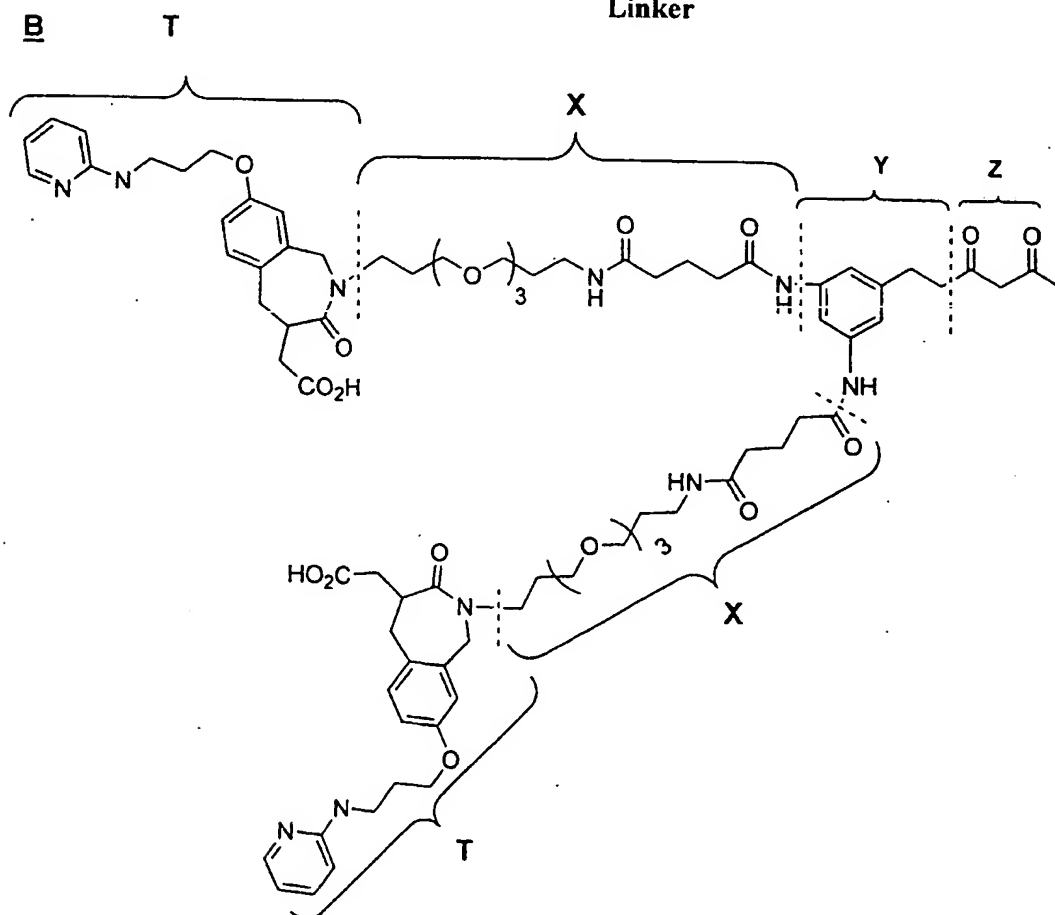


B



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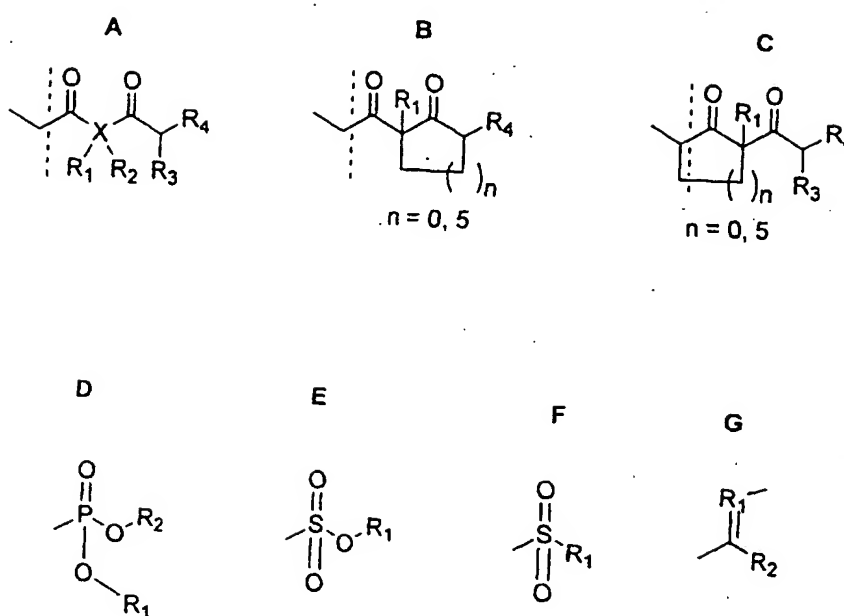
Figure 5

A**B**

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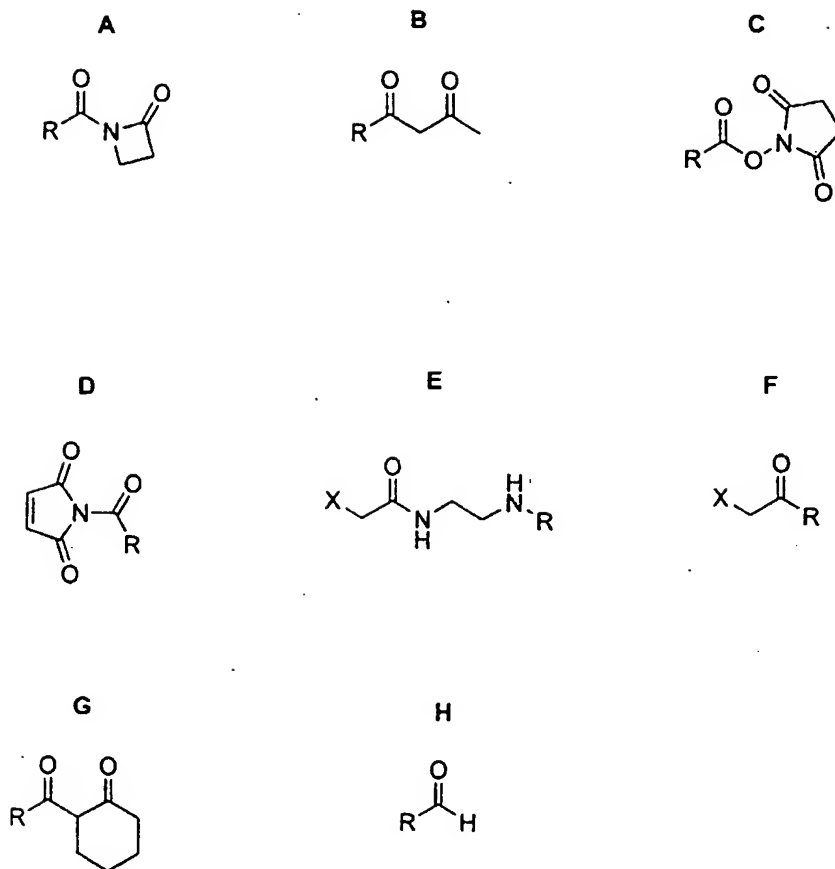
Figure 6

Linker Reactive Groups (Z)



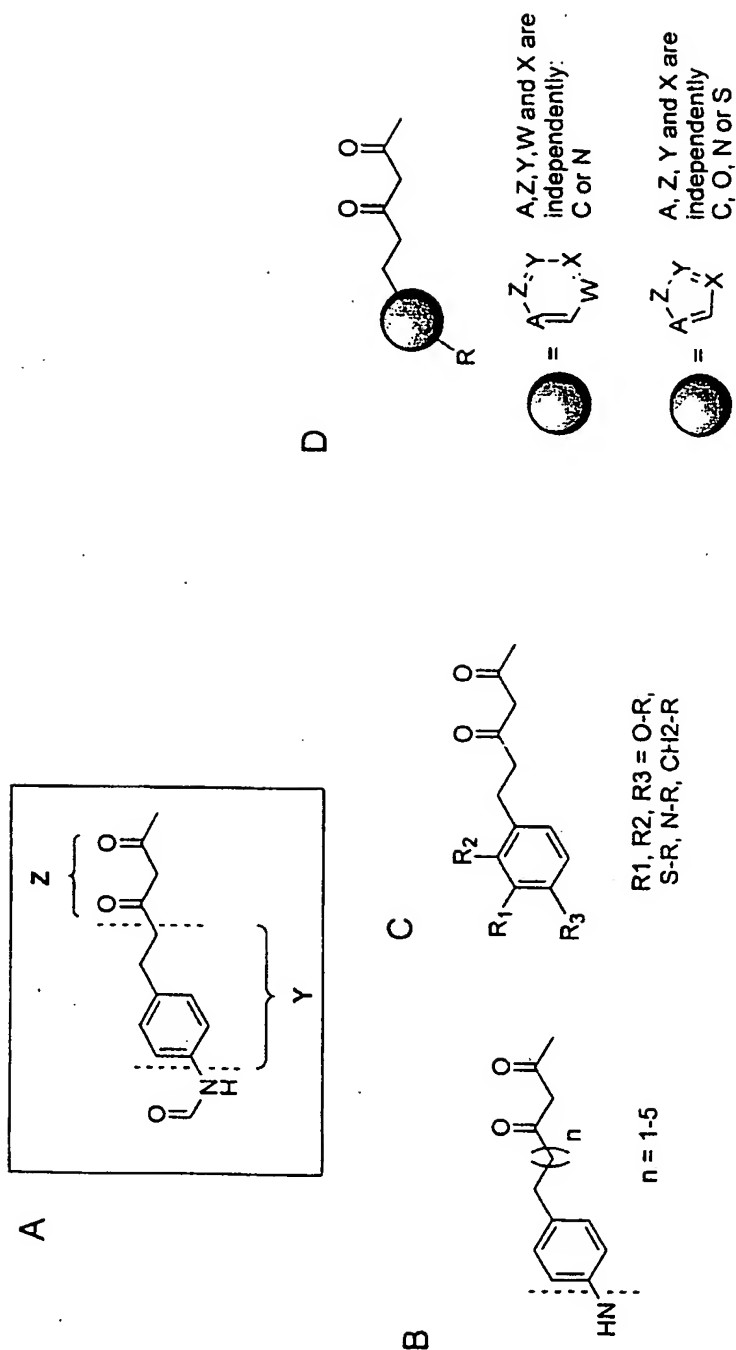
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Figure 7



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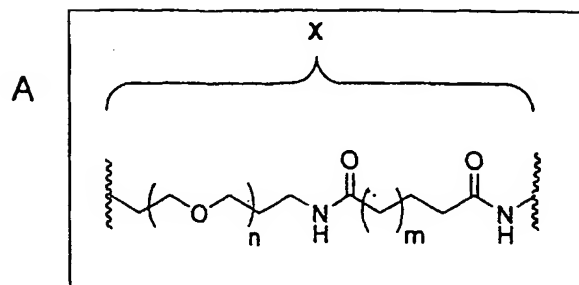
Figure 8
Linker Recognition Groups (Y)



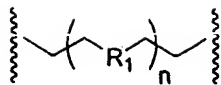
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Figure 9

Linker Connecting Chain (X)

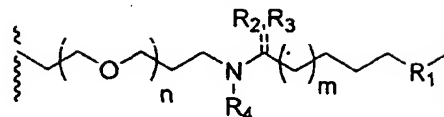


B



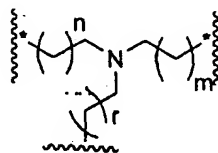
$R_1 = O, CH_2, NR_1R_2,$
 $Si, S, S(O), S(O)_2$

D

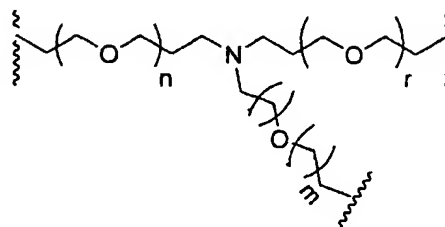


C

Branched Chain:

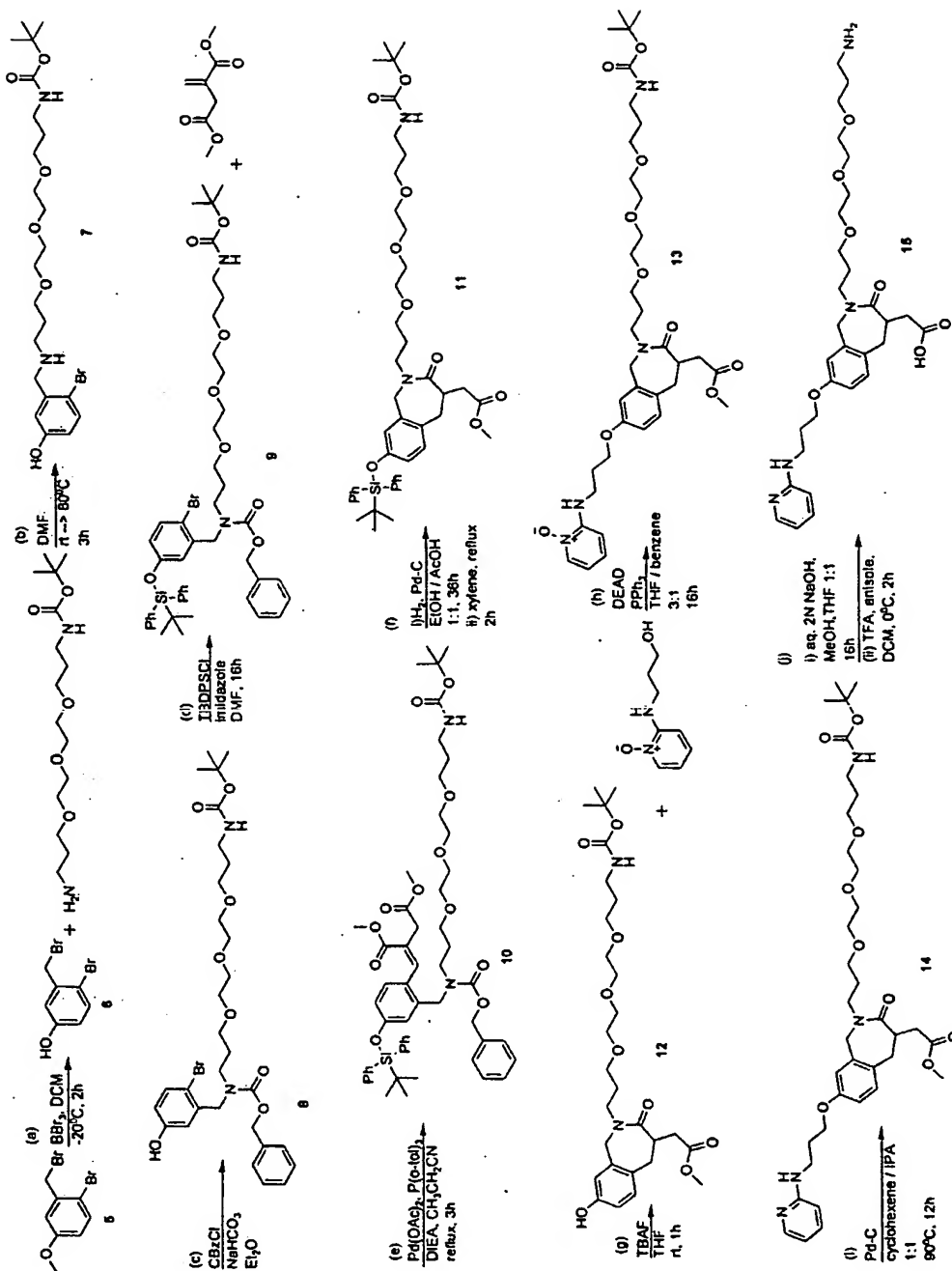


E



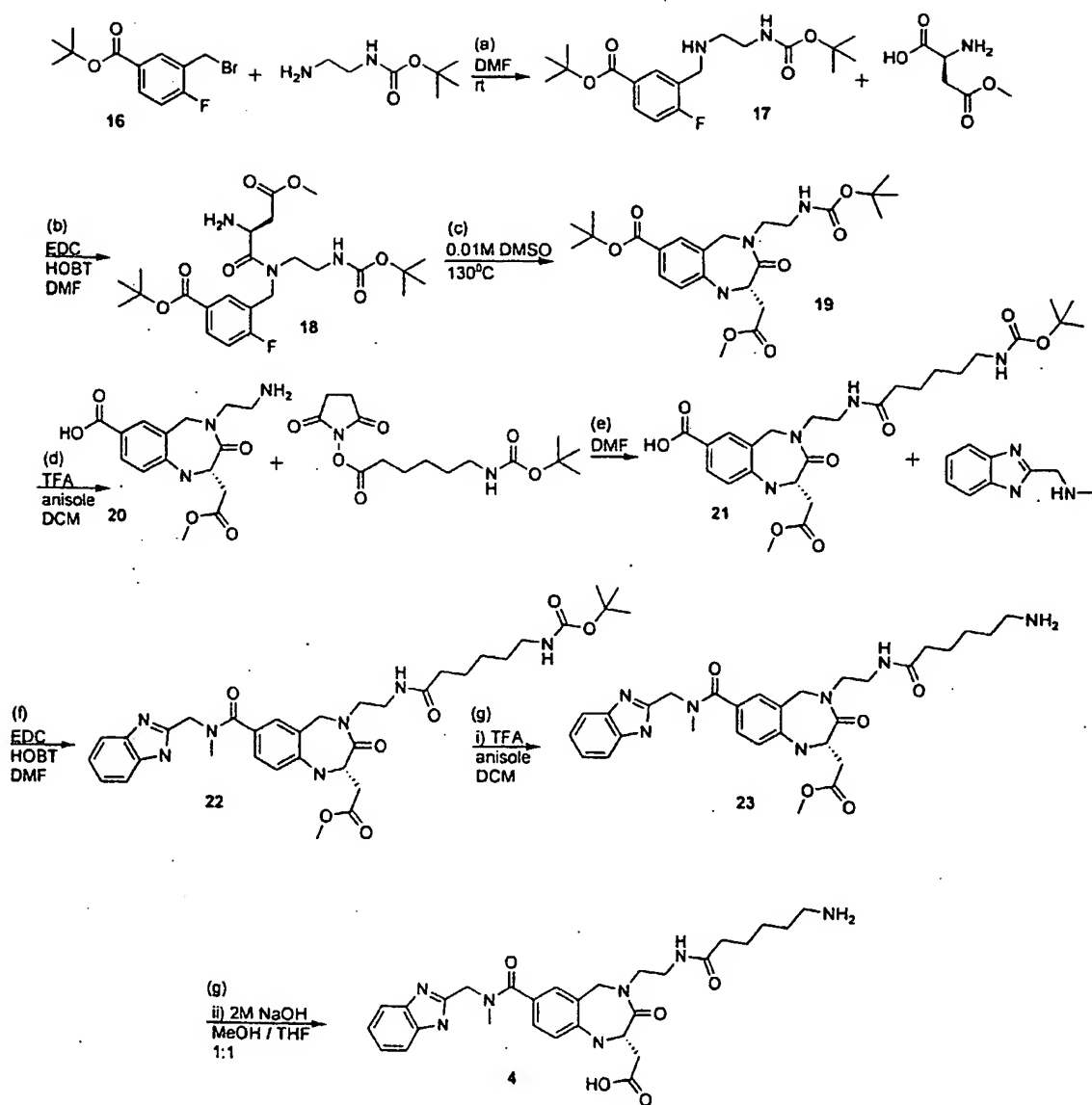
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FIG. 10 (Scheme 1)



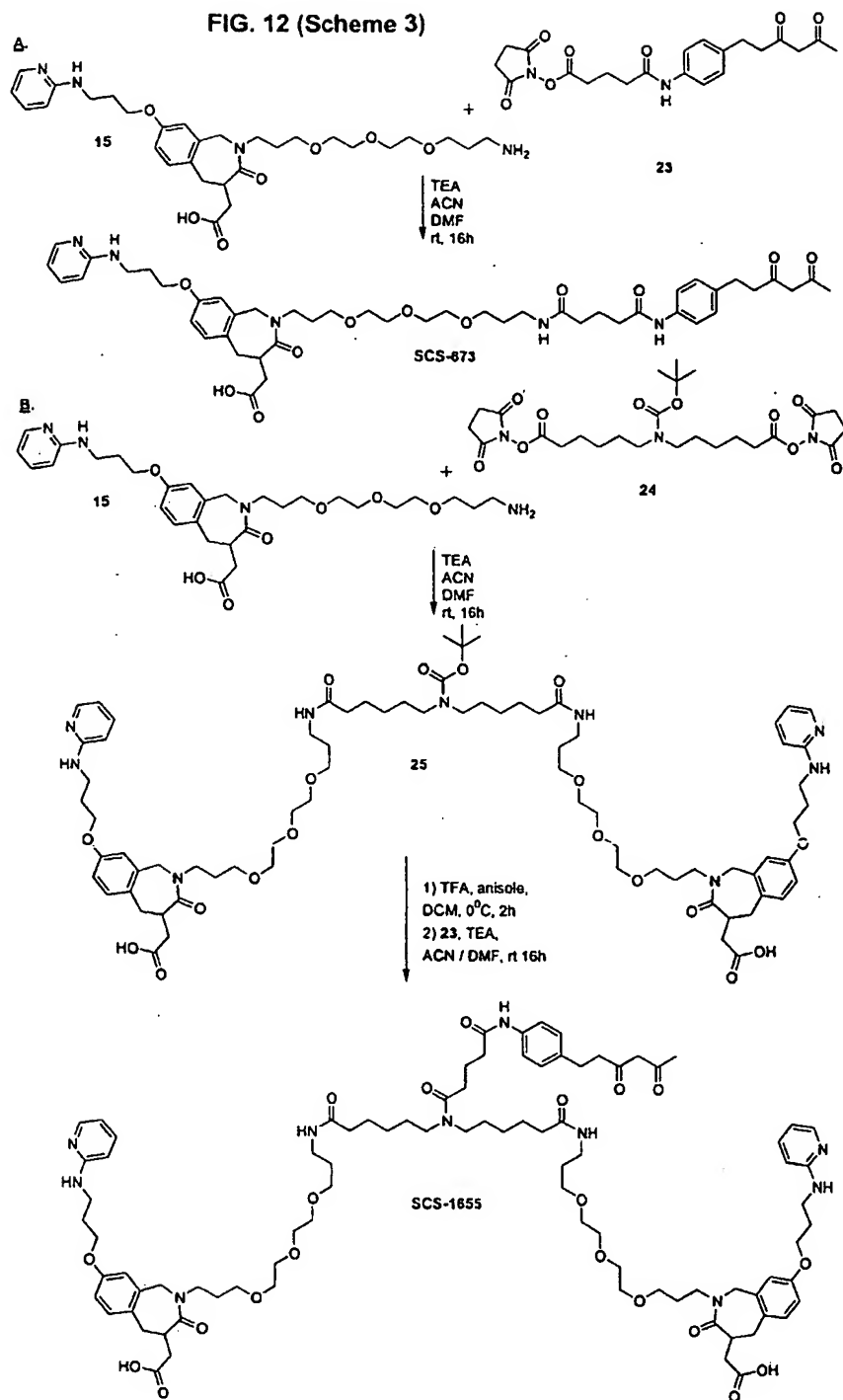
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FIG. 11 (Scheme 2)



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FIG. 12 (Scheme 3)



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FIG. 13 (Scheme 4)

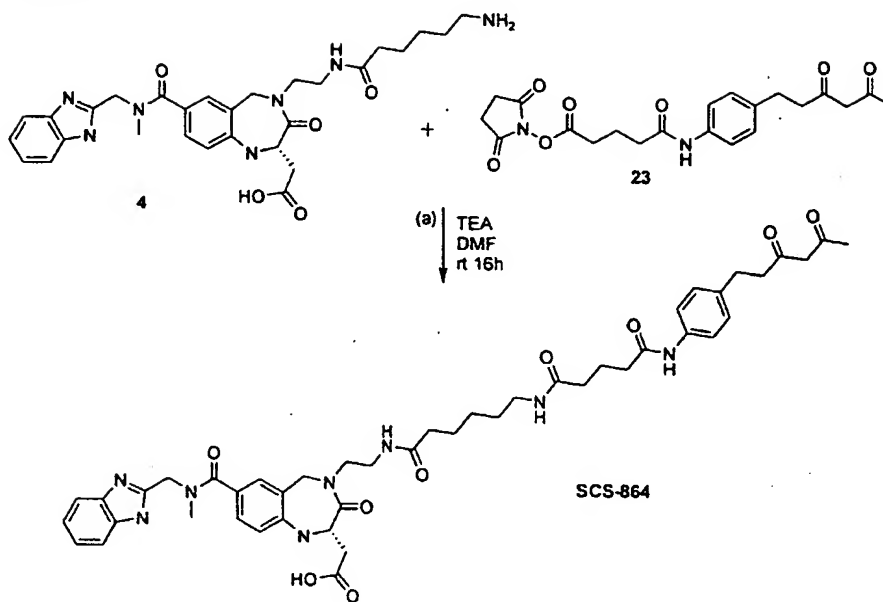
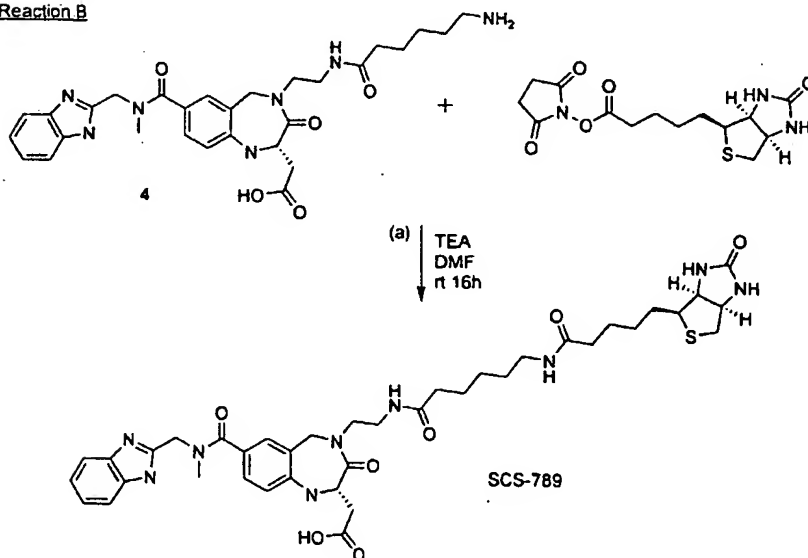
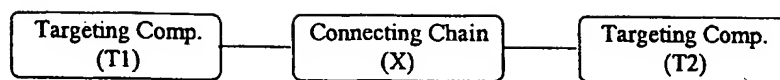
Reaction AReaction B

Figure 14

A



B

